

# Operating and Service Manual

40T26G40A

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Model

10009284

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Part Number

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Serial Number





# *EC Declaration of Conformity*

We; AR Worldwide  
160 School House Road  
Souderton, PA 18964

declare that our product;

the Model 40T26G40A amplifier

to which this declaration relates is in compliance with the requirements of the EEC EMC Directive (89/336/EEC) and Low Voltage Directive (73/23/EEC) in accordance with the relative standards listed below:

**EMC:**

EN 50082-1: 1992

Electromagnetic compatibility – Generic immunity standard

EN 50081-1: 1992

Electromagnetic emissions requirements for Industrial, Scientific, and Medical (ISM) Equipment

Safety:

EN 60950 (1995)

The CE marking is affixed on the device according to the EC Directives.

A handwritten signature in black ink, reading "Donald R. Shepherd". The signature is written in a cursive style and is positioned to the left of a vertical red line.

Donald R. Shepherd  
President



# INSTRUCTIONS FOR SAFE OPERATION









Observe the following safety guidelines to help ensure your own personal safety and to help protect your equipment and working environment from potential damage.

## INTENDED USE


This equipment is intended for general laboratory use in generating, controlling, and measuring levels of electromagnetic Radio Frequency (RF) energy. Ensure that the device is operated in a location which will control the radiated energy and will not cause injury or violate regulatory levels of electromagnetic interference.

## SAFETY SYMBOLS

These symbols may appear in your user manual or on equipment.

	This symbol is marked on the equipment when it is necessary for the user to refer to the manual for important safety information. The caution symbol denotes a potential hazard. Attention must be given to the statement to prevent damage, destruction, or harm.
	Dangerous voltages are present. Use extreme care.
	Indicates a terminal intended for connection to an external conductor for protection against electrical shock in case of a fault, or the terminal of a protective earth (ground) electrode.
	Indicates invisible laser radiation—do not view directly with optical instruments.
	Indicates frame or chassis ground connection terminal.
	Indicates alternating current.
	Indicates this product must not be disposed of with your other household waste.
	Indicates that the marked surface and adjacent surfaces can attain temperatures that may be hot to the touch.

## EQUIPMENT SETUP PRECAUTIONS


 Review the user manual and become familiar with all safety markings and instructions. Protection provided by the equipment may be impaired if used in a manner not specified by AR RF/Microwave Instrumentation (AR).

- Follow all lifting instructions specified in this document.
- Place the equipment on a hard, level surface.
- Do not use the equipment in a wet environment, for example, near a sink, or in a wet basement.


- Position your equipment so that the power switch is easily accessible.
- Leave 10.2 cm (4 in) minimum of clearance on all vented sides of the equipment to permit the airflow required for proper ventilation. Do not restrict airflow into the equipment by blocking any vents or air intakes. Restricting airflow can result in damage to the equipment, intermittent shut-downs or safety hazards.
- Keep equipment away from extremely hot or cold temperatures to ensure that it is used within the specified operating range.
- While installing accessories such as antennas, directional couplers and field probes, take care to avoid any exposure to hazardous RF levels.
- Ensure that nothing rests on your equipment's cables and that the cables are not located where they can be stepped on or tripped over.
- Move equipment with care; ensure that all casters and/or cables are firmly connected to the system. Avoid sudden stops and uneven surfaces.

## BEFORE APPLYING POWER


Your AR equipment may have more than one power supply cable. Use only approved power cable(s). If you have not been provided with a power cable for the equipment or for any AC-powered option intended for the equipment, purchase a power cable that is approved for use in your country. The power cable must be rated for the equipment and for the voltage and current marked on the equipment's electrical ratings label.

 Incorrectly installing or using an incompatible line voltage may increase the risk of fire or other hazards. To help prevent electric shock, plug the equipment and peripheral power cables into properly grounded electrical outlets. These cables are equipped with three-prong plugs to help ensure proper grounding. Do not use adapter plugs or remove the grounding prong from a cable.

Do not modify power cables or plugs. Consult a licensed electrician or AR trained service technician for equipment modifications. Always follow your local/national wiring rules.

 ***Do not operate the equipment if there is physical damage, missing hardware, or missing panels.***

## SAFETY GROUND

 This equipment is provided with a protective earth terminal. The mains power source to the equipment must supply an uninterrupted safety ground of sufficient size to attach wiring terminals, power cord, or supplied power cord set. ***DO NOT USE this equipment if this protection is impaired.***

# INSTRUCTIONS FOR SAFE OPERATION

## HAZARDOUS RF VOLTAGES



The RF voltages on the center pin of an RF output connector can be hazardous. The RF output connector should be connected to a load before AC power is applied to the equipment. Do not come into contact with the center pin of the RF output connector or accessories connected to it. Place the equipment in a non-operating condition before disconnecting or connecting the load to the RF output connector.

## ACOUSTIC LIMITATIONS

If equipment noise exceeds 80dB, ear protection is required.

## MAINTENANCE CAUTION

Adjustment, maintenance, or repair of the equipment must be performed only by qualified personnel. Hazardous energy may be present while protective covers are removed from the equipment even if disconnected from the power source. Contact may result in personal injury. Replacement fuses are required to be of specific type and current rating.

## ENVIRONMENTAL CONDITIONS

Unless otherwise stated on the product specification sheet, this equipment is designed to be safe under the following environmental conditions:

- Indoor use
- Altitude up to 2000m
- Temperature of 5°C to 40°C
- Maximum relative humidity 80% for temperatures up to 31°C. Decreasing linearly to 50% at 40°C.
- Main supply voltage fluctuations not to exceed  $\pm 10\%$  of the nominal voltage or minimum and maximum autoranging values.
- Pollution degree 2: Normally non-conductive with occasional condensation. While the equipment will not cause hazardous condition over this environmental range, its performance may vary.

## EQUIPMENT CONTAINING LASERS



AR Field Probes (FL/PL Series) and Field Analyzers (FA Series) are Class 1 laser products containing embedded Class 4 lasers. Under normal use, the laser radiation is completely contained within the fiber optic cables and poses no threat of exposure. Safety interlocks ensure that the laser is not activated unless the cables are properly connected. Always exercise caution when using or maintaining laser products. Do not view directly with optical instruments.

## RF ANTENNAS

- This equipment (antenna or antenna assembly) may be heavy, requiring two persons to lift. Use caution when installing or removing unit. Follow all equipment setup and lifting instructions specified in this document.
- Ensure connectors are appropriate for intended operation. Connectors are specified in the user manual and product specification sheet.
- Do not exceed the maximum RF input level stated in the specifications. Refer to the user manual and product specification sheet to determine the applicable RF levels.
- Excessive RF input could damage the equipment or connectors, causing safety hazards.
- When in operation, the RF voltages on the antenna elements can be hazardous. Do not come into contact with the antenna or elements when the RF input connector is connected to a live RF source.
- To avoid injury to personnel and accidental damage to power amplifier or antenna, disable the RF output of power amplifier before connecting or disconnecting the input connection to the antenna.
- Perform periodic inspections of antenna and field probe systems to verify calibration due date, proper operation, and overall condition of equipment.

## RACK MOUNTED TWT MODELS

Some TWT models are supplied without the removable enclosure offered for benchtop use. These rack-mountable models may be supplied with either carry handles or slides and front handles installed. Follow all lifting instructions specified in this document and installation instructions supplied in the TWT user manual.

## LIFTING INSTRUCTIONS FOR AR EQUIPMENT

Because most products must be handled during distribution, assembly and use, the risk of serious injury due to unsafe product handling should be a fundamental consideration of every user. An authoritative guideline for eliminating unwarranted risk of injury caused by lifting is provided by the NIOSH Work Practices (Publication #94-110) available at:



<https://www.cdc.gov/niosh/docs/94-110/pdfs/94-110.pdf>.

In general, observe the following guidelines for lifting a weight of 50 lb or more:

- Use lifting eye (for floor standing) or side handles (table top) to lift unit only.
- Use equipment of adequate capacity to lift and support unit.
- If using forklift to move unit, be sure forks are long enough to extend beyond the side of the unit.
- For additional information, follow the link specified above.

# ADDITIONAL WARNINGS & NOTES



## WARNING:

This equipment operates at potentially lethal voltages. Only trained, qualified personnel should operate, maintain, or service it.

Hazardous energy may be present while protective covers are removed from the equipment even if disconnected from the power source. Contact may result in personal injury.



## CAUTION:

Adjustment, maintenance, or repair of the equipment must be performed only by qualified personnel.



## CAUTION:

Replacement fuses are required to be of specific type and current rating.



## CAUTION:

The information in this document was obtained from reliable sources and was believed to be accurate at the time of publication. Since subsequent modifications to the machine may have been made, use this information only as a guide. Carefully compare the unit's actual configuration and operation to the descriptions in this manual before you undertake to operate, service, or modify this machine. Any variance or modification should be noted, dated, and initialed in the discrepant part of all manuals on hand for future reference. If you have technical or editorial comments you wish to make to the manufacturer, please write them on photocopies of the relevant sheets.

*NOTE: The contents of this document are the property of the manufacturer and this document is delivered on the express condition that it not be disclosed, reproduced in whole or in part, or used for manufacture for anyone other than the manufacturer without its written consent, and that no right is granted to disclose or so use any information in this document.*







## Suggested Periodic Maintenance for TWT Amplifiers

1. Keep monthly log of the voltages, currents and temperatures as shown on Menus. Also record Date, “Console” and “Operate” hours. Take readings in Operate mode with the gain at zero (0%) percent. Leave unit in Operate mode for 20 minutes (Max Duty if Pulsed Unit), and then record data. Review the log to identify trends and contact factory if required.
2. Keep monthly log of performance with active RF. At mid-band frequency, with Gain set to 100%, apply RF drive that will provide rated power. This will help indicate if the gain or power is changing and if the traveling wave tube or pre-amp needs service. Record the following:
  - a. RF Drive Level
  - b. Forward Power
  - c. Reverse Power
  - d. Body Current ( $I_w$ )
  - e. Sample Port Power reading (if possible).
3. Remove air intake filter and clean using compressed air and/or vacuum cleaner.
4. Ensure air inlet and outlet are unobstructed.
5. Check that AC Input connections are secure. Make sure the AC cable is not damaged or deteriorated.
6. Check that both input and output RF connections (waveguide or coax) are connected tightly and un-damaged.



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# 1. DESCRIPTION AND SPECIFICATIONS

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This manual provides operating, interfacing and selected service information pertinent to the AR Worldwide Model 40T26G40A Broadband Microwave Amplifier. The Model 40T26G40A is a 40-watt Ka-band Traveling-Wave Tube Amplifier (TWTA). Refer to the Model Configurations on the data sheet to determine the applicable features of this unit.

## 1.1 TWTA DESCRIPTION

The amplifier uses a broadband millimeter-wave traveling-wave tube (TWT) to provide 40 watts minimum output over the TWT amplifier's full bandwidth. The amplifier is well suited for susceptibility and general laboratory testing where instantaneous bandwidth and high gain are required.

The amplifier is completely self-contained and packaged for standard 19-inch rack mounting or for bench-top use. The front panel of the rack mountable amplifier is 5.25 inches high, and the overall unit is 25.25 inches deep, excluding the rear-panel connectors. For bench-top use, the amplifier is supplied in an enclosure with integral carrying handles.

Primary power is 99–260 volts, 50–60 Hz, single phase. An efficient switching power supply design provides minimum power consumption. A fast regulation control loop and a high degree of filtering ensure performance within specifications over a wide range of operating conditions. The amplifier is fully enclosed, and the upper and lower panels of the rack-mountable amplifier are interlocked to reduce the likelihood of accidental contact with high voltage.

## 1.2 SUGGESTED APPLICATIONS

- RF Susceptibility testing
- Antenna and component testing
- Equipment calibration
- General laboratory instrumentation

## 1.3 SPECIFICATIONS

Refer to the AR Worldwide Data Sheet at the end of this section for detailed specifications.

## 1.4 ACCESSORIES

AR Worldwide offers a number of accessories for use with this amplifier, including:

- Directional coupler
  - Antenna
  - Flexible transmission line

Refer to a current AR Worldwide catalogue for Microwave Accessories.

## **1.5 TEST DATA SHEET**

A Test Data Sheet for a specific unit is prepared at the time of manufacture and is included with the unit's copy of this manual.



## 40T26G40A

- M1-M12
- 40 Watts CW
- 26.5GHz-40GHz

### Features

The Model 40T26G40A is a self contained, forced air cooled, broadband traveling wave tube (TWT) microwave amplifier designed for applications where wide instantaneous bandwidth, high gain and moderate power output are required. A reliable TWT provides a conservative 40 watts minimum at the amplifier output connector. Stated power specifications are at the fundamental frequency.

The amplifier's front panel digital display shows forward and reflected output plus extensive system status information accessed through a series of menus via soft keys. Status indicators include power on, warm-up, standby, operate, faults, excess reflected power warning and remote. Standard features include a built-in IEEE-488 (GPIB) interface, 0dBm input, VSWR protection, gain control, RF output sample port, auto sleep, plus monitoring of TWT helix current, cathode voltage, collector voltage, heater current, heater voltage, baseplate temperature and cabinet temperature. Modular design of the power supply

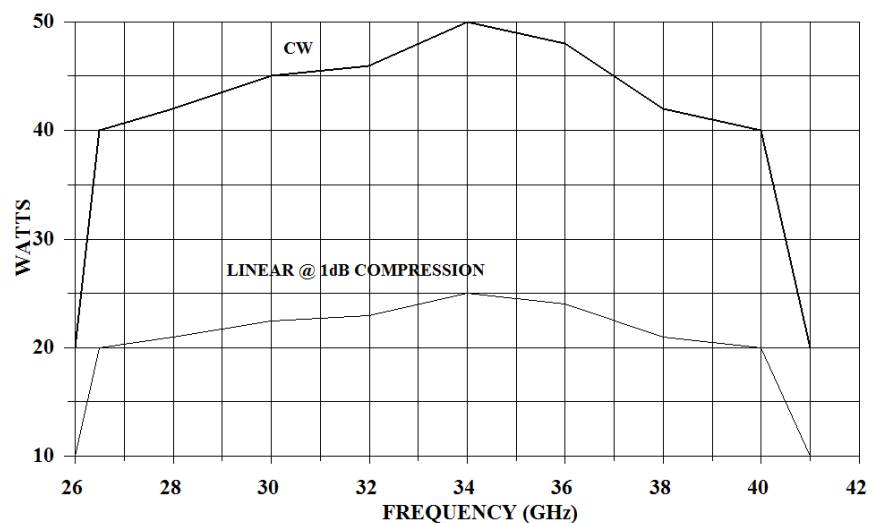
and RF components allow for easy access and repair. Use of a switching mode power supply results in significant weight reduction.

Housed in a stylish contemporary cabinet, this unit is designed for benchtop use but can be removed from the cabinet for rack mounting. The Model 40T26G40A provides readily available RF power for a variety of applications in Test and Measurement, (including EMC RF susceptibility testing), Industrial and University Research and Development, and Service applications. These sub-octave amplifier features moderate harmonic content.

The export classification for this equipment is EAR99. These commodities, technology or software are controlled for export in accordance with the U.S. Export Administration Regulations. Diversion contrary to U.S. law is prohibited.

Refer to Model Configuration Chart for alternative configurations and special features.

40T26G40A TYPICAL POWER OUTPUT



AR RF/Microwave  
Instrumentation  
160 School House Rd  
Souderton, PA 18964  
215-723-8181

For an applications engineer call: 800.933.8181

[www.arworld.us](http://www.arworld.us)



# 40T26G40A

- M1-M12
- 40 Watts CW
- 26.5GHz-40GHz

## Specifications

**POWER (fundamental), CW, @ OUTPUT CONNECTOR:** Nominal, 45 watts; Minimum, 40 watts; Linear @ 1dB Compression 10 watts minimum

**FLATNESS:**  $\pm 8$  dB

**FREQUENCY RESPONSE:** 26.5-40 GHz instantaneously

**INPUT FOR RATED OUTPUT:** 1.0 milliwatt maximum

**GAIN (at maximum setting):** 46 dB minimum

**GAIN ADJUSTMENT (continuous range):** 35 dB minimum

**INPUT IMPEDANCE:** 50 ohms, VSWR 2.0:1 maximum

**OUTPUT IMPEDANCE:** 50 ohms, VSWR 2.5:1 typical

**MISMATCH TOLERANCE:** Output power foldback protection at reflected power exceeding 10 watts. Will operate without damage or oscillation with any magnitude and phase of source and load impedance. May oscillate with unshielded open due to coupling to input. Should not be tested with connector off.

**MODULATION CAPABILITY:** Will faithfully reproduce AM, FM, or pulse modulation appearing on the input signal. AM peak envelope power limited to specified power.

### VIDEO PULSE CAPABILITY (S8V OPTION)

**Pulse Width:** 0.1 microseconds min.

**Pulse Rate (PRF):** 10 kHz max

**RF Rise and Fall:** 30 ns max. (10% to 90%)

**Delay:** 300 ns max. (pulse input to 90% RF)

**PW Distortion:**  $\pm 30$  ns max.

**NOISE POWER DENSITY:** Minus 60 dBm/Hz maximum; Minus 70 dBm/Hz (typical)

**HARMONIC DISTORTION:** Minus 20 dBc maximum; Minus 28 dBc typical

**PRIMARY POWER:** See Model Configurations

### CONNECTORS:

RF input:	Type K female, rear panel
RF output	Type WR-28 waveguide flange, rear panel
RF output sample port	Type K female, rear panel
GPIB	IEEE-488, rear panel
Interlock	DB-15 female, rear panel
Video Pulse Input (S8V Option):	Type BNC female, rear panel

**COOLING:** Forced air (self contained fans), air entry and exit in rear.

**WEIGHT:** 30 kg, 65 lbs

**SIZE (WxHxD):** 50.3 x 16.5 x 68.6 cm, 19.8 x 6.5 x 27 in

**EXPORT CLASSIFICATION:** EAR99



# 40T26G40A

- M1-M12
- 40 Watts CW
- 26.5GHz-40GHz

## Model Configurations

- E Package Alternatives.** May select an alternative from the following [E1C or (E1C and E2S) and/or E3H]:
- E1C Cabinet:** Without outer enclosure for rack mounting, size (W x H x D) 48.3 x 13.3 (3U) x 68.6 cm, 19.0 x 5.25 (3U) x 27 in, Subtract approximately 7 kg, 15 lbs, for removal of outer enclosure.
- E2S Slides:** slides installed, add approximately 2 kg, 5 lbs.
- E3H Handles:** Front pull handles installed.
- P Primary Power** must select one primary power from the following options [P1 or P2]:
- P1 99-260 VAC,** 50/60 Hz, single phase, 850VA max.
- P2 400V Europe 360-435 VAC,** 3 phase, WYE (5 wire) 50/60 Hz, 850 VA max. CE marked to comply with EMC European Directive 89/336/EEC for operation inside a shielded room.
- S Special Features:** May select a special feature (extra cost) from the following [(S1R or S3F) and/or S2F and/or S5F and/or S4F]:
- S1R Reflected Power Port:** Type K female connector on rear panel. Forward and reflected sample port calibration data supplied on disk in Excel format at 51 points, evenly spaced over specified frequency response.
- S2F Flatness:** Flatness  $\pm 6$  dB max at rated power.
- S3F Reflected power port:** type K female connector on front panel. Forward and reflected sample port calibration data supplied on disk in Excel format at 51 points, evenly spaced over specified frequency response.
- S4F RF input connector:** On front panel, not on rear panel.
- S5F Forward output sample port:** On front panel, not on rear panel.
- S6F RF output connector:** on front panel.
- S7E Ethernet Remote Interface:** removes IEEE-488 interface; RJ-45 connector on rear panel.
- S8V Video Pulse Capability**

Model Number	Features		
	E	P	S
<b>40T26G40A</b>	Base model	P1	-
<b>M1</b>	E1C	P1	-
<b>M2</b>	E1C & E2S & E3H	P1	-
<b>M3</b>	See individual Specification Sheet		
<b>M4</b>	E1C	P1	S2F
<b>M5</b>	-	P1	S1R
<b>M6</b>	E1C	P1	S1R
<b>M7</b>	E1C & E2S & E3H	P1	S1R
<b>M8</b>	E3H	P1	S3F, S4F, S5F
<b>M9</b>	E1C & E2S & E3H	P2	S3F, S5F, S6F
<b>M10</b>	E1C & E2S	P1	S1R, S2F
<b>M11</b>	E3H	P1	S2F
<b>M12</b>	E1C, E3H	P1	S7E, S1R, S8V

Example: Model number example: Model 40T26G40AM1 would have option E1C, no outer enclosure.



## 2. THEORY OF OPERATION

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### 2.1 DESIGN OF THE AMPLIFIER

The Model 40T26G40A TWT amplifier consists of four principal subsystems. Two of these subsystems, the microwave power assembly (A28051-002) and the TWT power supply (A22826-352), are discussed in sections 2.2 and 2.3, respectively.

The other two subsystems are the microprocessor control system and the TWTA packaging. These both consist of a number of subassemblies. See the build tree in section 5.1 for further information about how the parts lists are structured.

The heart of the microprocessor control system is the control head assembly (A27752-300), which consists of the CPU board (A25450-000), the HPA display board (A25425-001), and the data link board (A22488-003). The microprocessor control system supervises the power supply, provides metering display, processes operator front panel inputs, and enables communication with a host computer over the IEEE-488 interface.

The control head is provided with its own power supply and, other than through the IEEE-488 interface bus, is electrically isolated from the amplifier. Communication with the amplifier is via fiber-optic links to the HPA interface assembly (A25444-000).

The TWTA packaging consists of cabinet assembly (A27742-001). The cooling system utilizes a 400 Hz fan with a dedicated 400 Hz power supply (A23692-000).

### 2.2 DESCRIPTION OF THE RF CIRCUIT

The TWTA consists of two stages of RF amplification: a solid-state preamplifier assembly (E02020-000) and a traveling-wave tube amplifier (E01887-000).

The Type K RF input connector is located on the rear panel. The RF input is fed to the solid-state preamplifier via an input isolator (E20375-000). The solid-state preamplifier's output passes through a voltage-controlled attenuator (E20369-000) to drive the RF input of the TWT. Some units are provided with an RF equalizer (E01462-000) adjusted to achieve the 40T26G40A flatness specification. The RF output of the TWT is WRD-180 waveguide flange. After a transition to WR-28 the output is directed through a waveguide assembly provided with a -30/-30 dB dual-directional coupler. The output WR-28 waveguide flange of the coupler protrudes through the rear panel of the TWTA to function as the TWTA' RF output connector.

The reflected port on the directional coupler is connected to a detector diode, whose output is used for Voltage Standing-Wave Ratio (VSWR) protection by the power supply logic board, for VSWR measurement in the leveling loop, and for reflected power measurement on the HPA interface board. With an optional reverse power sample port on the rear panel, an additional -10 dB coupler is connected to the reverse port of the system's dual directional coupler. The output port of the -10 dB coupler is connected to a detector diode whose output is used on the HPA interface board to measure reflected power and for VSWR foldback and protection. The coupled port of the -10 dB coupler is connected to the reverse power sample port on the rear panel.

The forward port output is split by a -10 dB coupler. The direct output is connected to a detector diode via a pad. The output of the detector diode is used on the HPA interface board to measure forward power. The side port of the coupler is connected to the RF sample port on the rear panel. Its nominal coupling factor is -42 dB, due to approximately 2 dB of additional loss in the cabling.

Amplifier gain is set by the voltage-controlled variable gain attenuator. The control head determines the output of a digital-to-analog converter (DAC) on the HPA interface board. The output of the DAC controls the attenuator's loss.

The emergency bypass board (A24830-001) is mounted behind the front panel. It is provided with a circuit that increases the attenuation so that reflected power is limited to a level on the order of 10 watts. In emergency bypass operation (see section 3.7), the gain control signal is provided locally by means of a potentiometer on the emergency bypass board. The foldback circuits remain on line during emergency bypass operation.

### **2.3 DESCRIPTION OF THE POWER SUPPLY (A22826-352)**

The TWT's power supply is of modular construction. Low-voltage power for logic and control of the entire power supply assembly is provided by the low-voltage power supply module (A23687-001). In addition, this module provides Direct Current (DC) power for the HPA interface and emergency bypass boards. Control logic and TWT protection circuits are contained in the HPA Logic and Control Assembly (A16485-488).

The Heater Power Supply Module (A25963-000) powers the TWT DC heater. In addition, the millimeter wave TWT has a grid modulator (A23684-352).

The high-voltage power supply consists of the following: the Power Factor Correction Module (A23683-100) converts line voltage to DC for the high-voltage switching supply. Switching transistors are on the Power Board Assembly (A23710-000), and switching is controlled by the Pulse Width Modulation (PWM) Board (A10017-488). The high-voltage transformer and rectifiers are contained in the High-Voltage Diode/Capacitor Assembly (A23707-488). The high-voltage DC is filtered in the HV Filter Assembly (A21461-488).

Low-voltage interconnects between the power supply modules are through a motherboard. It is installed in a finned heat sink assembly to which the modules are bolted. The heat sink is cooled by the incoming cabinet air. The Heat Sink/Motherboard Assembly is A23709-000.

## 3. OPERATION

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### 3.1 WARNINGS AND CAUTIONS

Throughout this manual, the symbol:



**WARNING:**

indicates that a hazard exists that may result in personal injury or loss of life.



**CAUTION:**

indicates that failure to follow procedures may result in damage to the equipment.



**WARNING: DANGER - High Voltage Present:**

**Electrical equipment in this TWTA generates and stores high-voltage energy that can result in fatal electrocution. Do not operate the TWTA with covers or the front panel removed.**

**Service work must be performed only by technicians thoroughly familiar with the high-voltages present in microwave tube amplifiers in general, and with this equipment in particular.**

**Never handle the TWT leads or the high-voltage connectors unless the unit has been unplugged and it has been positively established that the high-voltage filter capacitors have been discharged to a *known* safe level.**



**WARNING: Safety Ground**

**Improper grounding of this equipment can result in electric shock. The TWTA must be operated only with a line cord with a safety ground wire. It is the user's responsibility to ascertain that the power connector is properly wired and that the power outlet is grounded.**



**WARNING: Explosive Atmosphere**

**To avoid explosion, never operate this TWTA in an explosive atmosphere. This equipment is not certified for operation in an explosive atmosphere.**

### 3.2 INSTALLATION

#### 3.2.1 Unpacking

Upon receiving the TWTA, unpack the unit and inspect it for obvious signs of external damage. If damage is observed, notify the carrier and contact an authorized service representative.

Save and store the shipping container in case the unit needs to be returned in the future for calibration or repair.

### 3.2.2 Mounting

The TWTA may be operated as a stand-alone bench-top unit, or it can be installed in a 19-in. rack.

If rack mounting is desired, first remove the amplifier from the cabinet, then install the amplifier in the rack. Optional slide rails for rack mounting are available.

*NOTE: Due to the weight of the unit, the removal of the amplifier from the cabinet or rack is a two-person operation.*

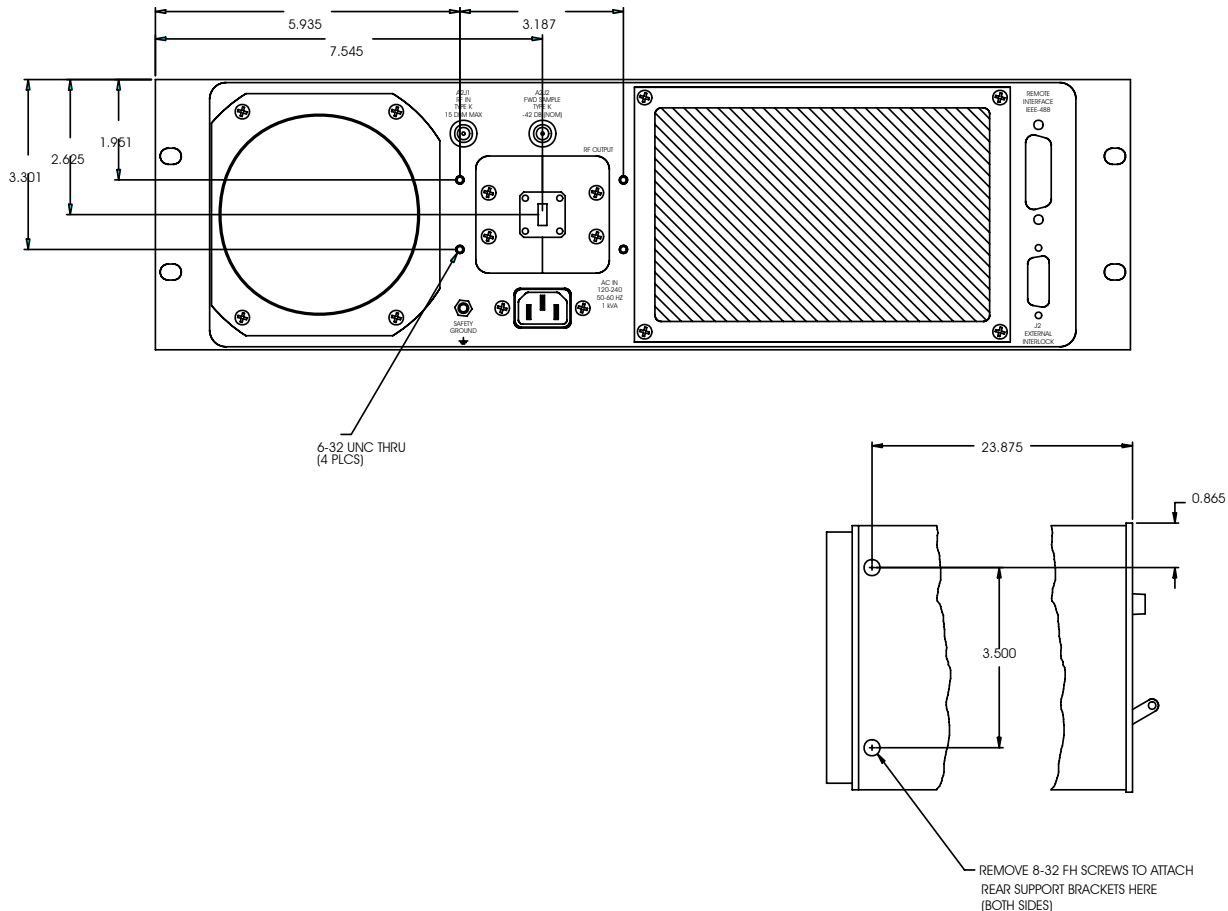
Before removal disconnect the unit's power, RF, and any other interface connectors. On the rear of the unit, remove any screws used to connect the mounting brackets to the amplifier. On the front of the unit, remove the four screws holding the front panel to the cabinet. Carefully slide the amplifier out of the front of the cabinet.



**CAUTION:**

**Never rack-mount the TWTA using the front panel alone. The chassis is likely to be damaged unless its weight is supported. Bottom support rails must be provided in a rack-mount configuration.**

See Figure 3-1 for the locations of threaded holes that may be used for supplementary support of the rear of the TWTA. If bottom supports are used for rack-mount installation of multiple units, the amplifiers should be separated vertically by at least 1-3/4 inches. This will allow room for the necessary support rails and will facilitate installation and removal of the units.



**Figure 3-1. Location of Supplementary Threaded Holes for Rear Panel Support**

### 3.2.3 Cooling Requirements

The TWTA is provided with a cooling fan. It is important that air movement around the rear of the unit be unobstructed.



#### CAUTION:

**For either bench-top or rack mounting, do not position the TWTA in such a way that the air intake or air outlets are blocked, or that the exhaust flow is directed into the air intake. See section 3.5 for the locations of the air intake and air outlet. If the unit is rack-mounted, make sure that the intake air is 45°C or below. If necessary, fabricate a short duct to direct the hot exhaust air out of the rack enclosure. Great care must be taken to minimize any flow restrictions. Avoid mounting heat-producing equipment in the same rack, especially below the TWTA. Failure to provide adequate cooling can result in the unit's shutting down from over-temperature conditions. The TWTA dissipates approximately 700 watts when it is in the Operate mode.**

### 3.2.4 AC Line Power Connection

AC line power connection to the TWTA is made at the AC inlet J1, which is a female IEC-320 connector. A line cord suitable for the type of AC outlet used, and consistent with local electrical codes, must be obtained to mate with J1. Minimum wire size for the line cord is 18 gauge.

TWTAs destined for the North American market are provided with a terminated 3-wire cord. It plugs into normal 120 VAC single-phase outlets. The amplifier will operate from any line voltage between 99 and 260 VAC.

### 3.2.5 RF Output Connection

The RF output is a WR-28 waveguide flat flange. Output flange alignment is critical for proper operation of the amplifier. Use #4 hardware equivalent. Align the two output flanges and secure the mating waveguide, while maintaining flange alignment.



#### CAUTION:

**Never operate the TWTA without a matched output load rated for at least 100 watts, continuous. The TWTA is not provided with an output isolator. Full reflected power may irreparably damage the TWT. Even with no drive, "looping" oscillation can result in RF output high enough to damage the tube if it is operated without a load. The VSWR detection and foldback circuit is provided to protect the tube from *progressive* failure or mismatch of the output load; it should not be relied on for protection from the absence of a load.**

If an external isolator is installed at the output of the TWTA, either the isolator should have a load capable of dissipating the full output of the TWTA or the isolator load should be provided with a temperature-sensing switch. The temperature switch should be normally closed, self-resetting, and with a temperature rating such that there is no possibility of damaging the load by overheating before the switch opens. The TWTA may be interlocked with the switch by connecting it between pins 3 and 4 of the external interlock connector (J2). If no external isolator is used, install the factory-supplied connector with the jumper between pins 3 and 4 and pins 10 and 11. See section 3.2.6, **External Interlock Connector**.

### 3.2.6 External Interlock Connector

The TWTA is provided with an external interlock capability via a 15-pin female D-sub connector, J2. To enable the high-voltage power supply, it is necessary to provide continuity between J2 pins 3 and 4. If the amplifier shuts down because the interlock was opened, it will be necessary to reset the system to return to standby (see **System Shutdown Screen** in section 3.4). There is an internal jumper between J2 pins 1 and 2; a continuity check through these pins can be used to verify the presence of the amplifier in the instrumentation system. Users may adopt this interlock feature to disable the RF output for either equipment protection or as a backup for personnel protection.

**CAUTION:**



**Do not rely on the external interlock for personnel protection. The intent of the external interlock feature is to disable the RF output for equipment protection. Use proper operating and safety procedures to insure that power is removed for personnel safety.**

### 3.2.7 External IEEE-488 Connector

The TWTA is provided with a standard IEEE-488 connector on the rear panel. When using a bench-top cabinet, the mating connector should be a straight-entry cable type, not a side-entry cable type.

### 3.2.8 RF Connector

**CAUTION:**

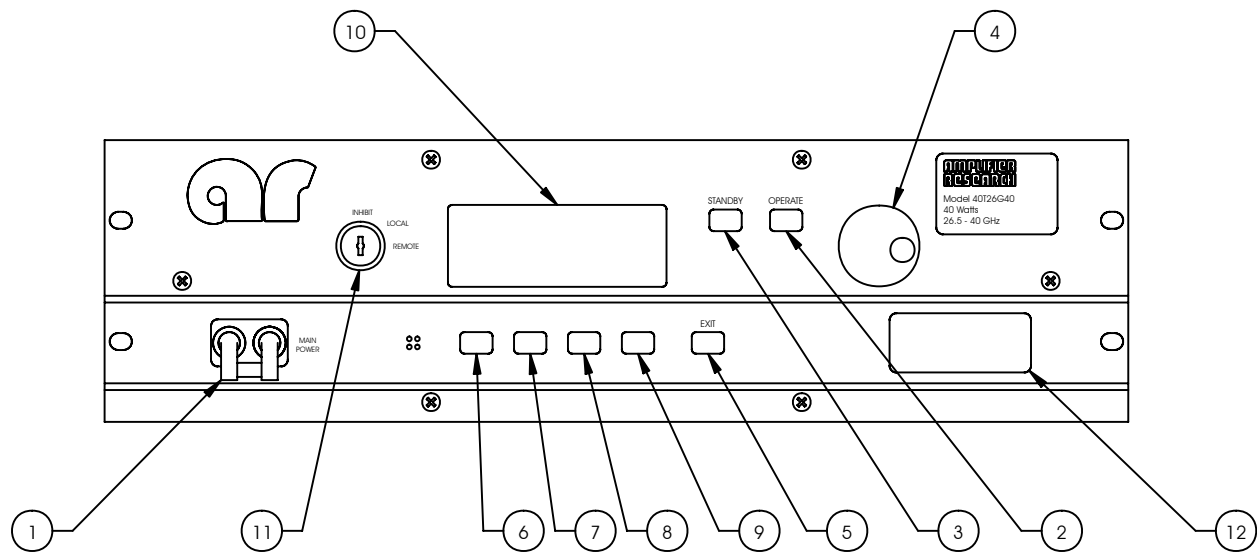


**Many small RF connectors appear to be similar. Pay special attention to use only the proper mating connector for this unit.**



### 3.3 FRONT PANEL FEATURES

Front panel features are shown in Figure 3-2.



**Figure 3-2. TWTA Front Panel**

**Table 3-1. TWTA Front Panel Features**

Item	Title	Function
1	MAIN POWER	Switchable 7.5 A circuit breaker; connects primary power to power supplies.
2	OPERATE	Push-button; turns on high voltage and SSA when all faults and heater delay are cleared.
3	STANDBY	Push-button; shuts off TWT beam and turns off high voltage.
4	ADJUST	Rotary knob used as an input device to change values of a variety of parameters.
5	EXIT	Push-button; terminates various menu selection routines and returns to the previous menu level.
6-9	S1...S4	Soft-key push-buttons; various menu selection functions.
10	Display	Displays numerous parameter values and fault messages.
11	Keylock Switch	Allows the operator to inhibit the TWTA, to enable front panel control, or to enable computer control.
12	Emergency Switch Cover	Provides access to the emergency bypass switches, which permit manual control of the amplifier.

### 3.4 FRONT PANEL DISPLAY AND SOFT KEYS

The purpose of the front panel display is to permit the operator to access extensive information about the condition and operation of the TWTA. In order to accomplish this, a number of informational screens are programmed. It is important for the operator to be able to select the screen with the required information. Screen selection is accomplished by pressing an appropriate soft-key or by pressing the EXIT key. When a soft-key is active, its function is displayed on the bottom line of the display. Figure 3-3 provides a roadmap for navigating between the screens.

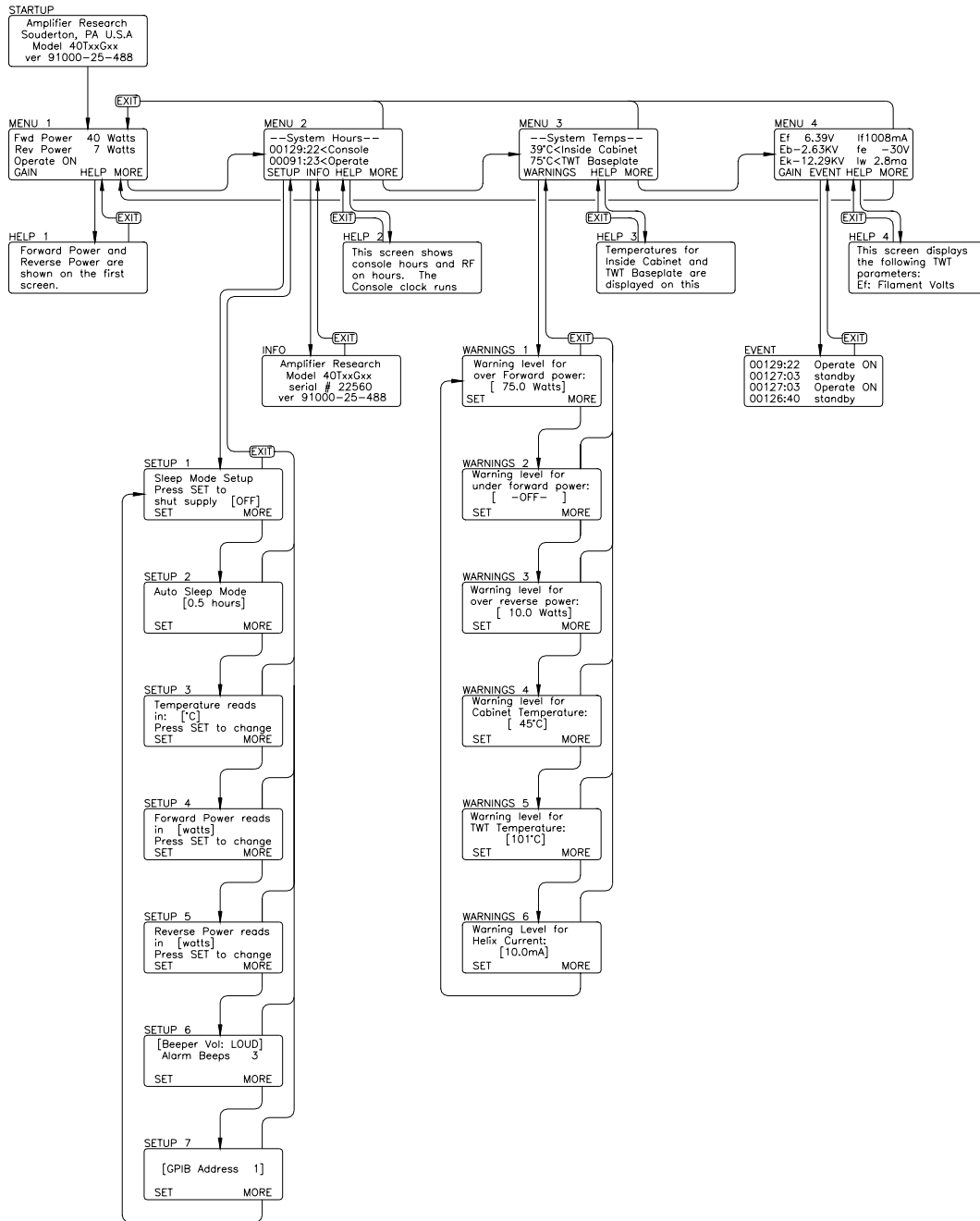


Figure 3-3. TWTA Front Panel Display Screens

*Menu screens*—The screens at the highest level are called menu screens. There are four menu screens. At power on, the MENU 1 screen is displayed. Each of the menu screens has the soft key S4 labeled MORE. The MORE key (S4) causes the next menu screen to appear. From MENU 4, MORE causes MENU 1 to reappear. In short, MORE permits scrolling through the menu screens. The EXIT key returns the display to MENU 1 from any other menu screen.

The menu screens display system status and parameter levels. They are configured as follows:

Menu	Functions
Menu 1	Forward power (watts, dBm, or bar graph,)
	Reflected power (watts, dBm, or % forward power)
	System status (if a latched fault exists, MENU 1 is displayed with the system shutdown message)
Menu 2	Console hours (active when AC power is on)
	Operate hours (active when HV is on)
Menu 3	Cabinet temperature (°C or °F)
	TWT baseplate temperature (°C or °F)
Menu 4	Heater voltage (Ef)
	Heater current (If)
	Collector voltage (Eb)
	Cathode voltage (Ek)
	Helix current (Iw)

*Help Screens*—On each of the menu screens, soft-key S3 is labeled HELP. If S3 is selected, a message describing the functions of that screen will be displayed. Use the ADJUST knob to scroll through the message. The EXIT key will return you to the screen from which the help screen was called.

*Setup Screens* - From MENU 2, S1 (labeled SETUP) selects the first of several setup screens, SETUP 1. This allows the user to manually shut off the heater power supply and put the HPA into Sleep Mode (see below). Pressing S1 (SET) toggles between On and OFF. Pressing MORE again brings up the SETUP 2 screen, which allows the user to change the Auto Sleep Mode timer setting. Pressing SET will change the timer options in half hour increments from 0.5 to 3.0 hours. Pressing MORE again will save the timer setting and bring up the SETUP 3 screen, which toggles the display of temperature parameters between Fahrenheit and Celsius degrees. Pressing S1 (SET) changes the selection. The setting displayed when the screen is exited will be retained. Pressing MORE again brings up the SETUP 4 screen, which allows a choice of displaying forward power in watts, or in dBm or in bar graph form. Pressing MORE a third time brings up SETUP 5, which allows a choice of watts, dBm, or % of forward power for displaying reverse power. MORE brings up SETUP 6, which allows entering the desired number of alarm beeps and the desired beep volume. S1 (SET) toggles between parameters, and the adjust knob is used to enter the data. Setup 7 allows the IEEE-488 address to be set. MORE returns you to SETUP 1. EXIT returns you from any of the setup screens to MENU 2.

*Sleep Mode* - The Sleep Mode feature allows the *user* to selectively shut off the heater module of the power supplies. This can be done manually through the front panel or remotely via the computer interface. This is typically used during extended periods of *remote* operation to improve tube life, by turning off the filaments (Sleep Mode activated). This eliminates excessive STANDBY hours on the TWTs while still permitting remote capability to turn on the amplifier.

To activate Sleep Mode locally:

Press the MORE soft key to get to MENU 2. At MENU 2 press the SETUP soft key to get to SETUP 1. At SETUP 1 press SET to activate Sleep Mode (turn heater and fan off). The system will ask **are you sure?** Press SET again.

After activating the Sleep Mode:

Screen will display **Cooling On** while heaters cool down. **System Off** notifies user that the amplifier is in Sleep Mode

To de-Activate Sleep Mode locally:

Press the ON soft key to de-activate Sleep Mode. Amplifier will return to MENU 1. When de-activating the Sleep Mode the heaters will require approximately a 5 minute heater time delay. Wait the full 5 minutes prior to selecting OPERATE.

For remote activation of Sleep Mode or to set the Auto Sleep Mode timer remotely see Table 3-3 in Section 3.8.

*Warnings Screens*—From MENU 3, S1 (labeled WARNINGS) selects WARNINGS 1 which allows the operator to enter the maximum forward power. The existing value is between brackets ([]); pressing SET puts arrows (><) around the value, indicating that the adjust knob is active. The effect of the warning set-point is as follows: if the forward power exceeds the set-point, the audible alarm will sound (if configured in SETUP 3). This warning will be repeated every thirty seconds until the over forward power condition is cleared. In addition, a warning message will appear on line 3 (the status line) of MENU 1. If the alarm sounds, the operator should go to MENU 1 to determine the cause.

Pressing more brings up WARNINGS 2, which allows the under forward power set-point to be entered. Adjusting this to the minimum value causes -OFF- to be selected, disabling this alarm.

In WARNINGS 3, the maximum reflected power level is set. Note that these are warning levels at which the beep sounds; the actual maximum reflected power level that generates a system fault is set in hardware in the TWT power supply HPA Logic and Control module (A16485).

MORE brings up WARNINGS 4, which allows input of the maximum cabinet temperature. Entering this parameter is performed as above.

MORE brings up WARNINGS 5, identical to the previous screen except that it deals with the maximum TWT collector block temperature. If either parameter exceeds the set-point, the audible alarm will sound every 30 seconds (if configured), and a warning message will appear on line 3 of MENU 1.

From WARNINGS 5, MORE brings up WARNINGS 6, which permits setting the maximum helix current. Any helix current above this set-point will result in an audible alarm (if configured), repeated every 30 seconds; and a warning message is displayed on the status line of MENU 1.

Pressing MORE again returns display to WARNINGS 1. As before, pressing EXIT from any of the warning screens returns the display to MENU 3.

*Info Screen*—From MENU 2, S2 (labeled INFO) selects a screen that displays the RF sample port calibration factors at various frequencies across the band. In addition, this screen displays the model number, serial number and firmware revision information that may be required by a service representative when providing technical assistance. The EXIT key returns the display to MENU 2.

*Event Screen*—From MENU 4, S2 (labeled EVENT) provides a display of events logged by the control system. These events include AC power-up, heater warm-up, change from standby to operate, faults, and resets. The events are stored in a first-in-first-out (FIFO) software buffer that has room for 100 events; as new events are logged, the older ones are discarded.

*System Shutdown Screen*—In the event of a system shutdown due to a latched fault (i.e., a fault such as body over-current or power low line that requires a reset), the MENU screen is replaced by a screen indicating the nature of the fault. Soft-key S4 (labeled OK) is implemented as a reset key; pressing S4 brings back the MENU screens. Line 3 of MENU 1, which normally displays the operational state of the TWTA, is used as a fault display line until the fault is cleared. When the fault clears the system will automatically resume the standby state and high voltage on will be enabled once again.

*Factory Service Screens*—A number of screens intended for factory service and calibration are behind passwords and are not accessible to the user.

*System Malfunction Screens*—A number of screens are reserved to display error messages. These messages are not normally seen and indicate a malfunction of the TWTA. System malfunction messages include the following:

- Database corrupt
- Communication failure
- Cannot restore
- CU line voltage too low to operate. System shutdown

If one of these messages appears, shut off the TWTA and contact an authorized service representative before proceeding further.



**CAUTION:**

**Attempting to operate the TWTA despite control unit problems may result in loss of the static Random Access Memory (RAM) database and calibration information.**

### 3.5 REAR PANEL FEATURES

Rear panel features are shown in Figure 3-4.

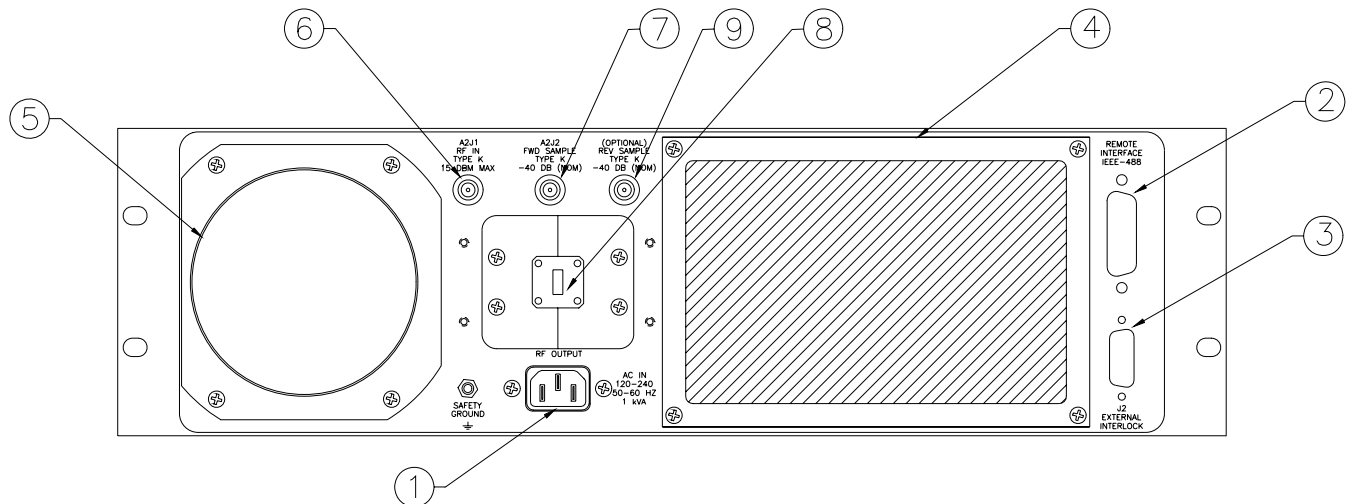


Figure 3-4. TWTA Rear Panel Features

Table 3-2. TWTA Rear Panel Features

Item	Title	Function
1	AC POWER IN	AC power input connector: IEC-320 connector
2	IEEE-488	Remote control connector: 24-pin hermaphrodite
3	EXTERNAL INTERLOCK	Connector to remote temperature switch protecting the isolator load; D-sub 15-pin female.
4	—	Cooling air intake
5	—	Cooling air outlet
6	RF INPUT	RF Input: Type K female connector
7	FWD SAMPLE	RF forward power: Type K female connector
8	RF OUTPUT	RF Output: Type WR-28 waveguide
9	REV SAMPLE	RF reverse power sample: Type K female connector - OPTIONAL

### 3.6 INITIAL TURN ON AND WARM-UP PROCEDURE

Install the TWTA as discussed in section 3.2. Provide an RF generator to the RF input Type K connector, A1J1. Set RF generator level below -50 dBm and set desired frequency in specified range. Connect a load suitable for 100 watts continuous operation to the output waveguide. The load VSWR should be less than 2.0:1 A power meter and suitable attenuators may be connected to the RF sample port A1J2 or optional reverse power sample port. (Refer to RF sample port calibration factors on the rear of the unit or on the *Info* screen in MENU 2). These show the relation between the amplifier forward / reverse power and the RF sample port forward / reverse power as a function of frequency.

Set the Keylock to LOCAL.

Switch on the MAIN POWER circuit breaker. The fan will operate. The front panel display will show several identification messages and then the MENU 1 screen. The third line will indicate that the heater time delay is active.

Allow the heater warm-up delay to expire. Line three will indicate OFF/READY.

Push S4 (MORE) three times to go to MENU 4. Verify that the heater voltage and current are near their nominal levels. The values of these parameters at the time the TWTA left the factory are logged on the test data sheet.

Push the OPERATE push-button. You will now see the cathode and the collector voltages rise. Verify that the collector and cathode voltages are near nominal. The helix current should be close to the nominal value for no RF drive. Then push MORE or EXIT to go back to MENU 1.

Set the TWTA gain to maximum. Adjust the RF generator to slowly increase the RF drive toward 0 dBm to reach the desired FWD PWR on the display and power meter (connected to sample port). The forward power bar graph will become active, with maximum length when peak power output is achieved. Best performance is obtained when the input RF drive is set at or just below the level, which causes peak power output. Do not set the input drive level above 0 dBm; input drive levels above +13 dBm may damage the unit. The reflected power level should remain below 10% of the forward power, assuming that the load is properly matched.

An alternate procedure is to pre-set the TWTA gain to minimum, set the RF generator to 0 dBm and then slowly increase the TWTA gain to set the desired RF output level.

Observe that the helix current is sensitive to the RF drive level of the TWT. It is at a minimum with no RF drive. The helix currents with no drive and with rated RF output mid-band are logged on the test data sheet. The value of the helix current is a good qualitative indicator of RF drive present.

To shut the system down, turn down the RF generator level below -50 dBm and press STANDBY. Allow the TWTA to cool down until the TWT temperature drops below 60°C., then turn off main power

### 3.7 EMERGENCY BYPASS OPERATION

For reference, see Schematic Diagram No. 10-24830 in section 5.2. The TWTA is provided with a means of operating the amplifier manually if there is a failure of the control module and it is imperative that the amplifier remains on line.



#### CAUTION:

**Emergency bypass operation disables certain protective and diagnostic features. For this reason, the emergency bypass mode of operation should be used only when the control unit fails and when it is essential to remain on line.**

To access the manual controls, remove the two 4-40 screws securing the emergency switch cover on the front panel. Emergency bypass mode is selected by pushing the left-hand switch (S1) to the left. The center switch (S2) toggles between high voltage on (left) and high voltage off (right). The right-hand switch (S3) selects between solid-state amplifier (SSA) active (RF on) in the left-hand position, and SSA off (RF off) in the right-hand position. There is also a manual control for the gain adjustment; it is a flat, square, single-turn pot (R1).



#### CAUTION:

**Do not adjust 20-turn pot R11; its function is to set the RF foldback level, and it is calibrated at the factory.**

### 3.8 REMOTE IEEE-488 OPERATION

The TWTA is provided with an IEEE-488 interface that permits remote emulation of OPERATE, STANDBY, and RESET push-buttons as well as access to parameter measurements, system faults, and control unit status. The following tables summarize the commands and the return codes.

**Table 3-3. Catalog of IEEE-488 Commands**

Command	Function	Units	Response format
RDSTAT	Returns status code of processing of previous command (see Table 3-4)		STATUS=[ ]
RDFLT	Returns system fault code (see Table 3-5)		flt=[ ]
OPERATE;	Emulates OPERATE push-button		
STANDBY;	Emulate STANDBY push-button		
POWER:OFF;	Emulate STANDBY push-button		
RESET;	Emulates RESET softkey		
RDS/N	Returns serial number		s/n=[ ]
RDCONHR	Returns console hours		ConHr=[ ]
RDRFHR	Returns RF hours		RfHr=[ ]
RDEK	Returns cathode voltage	KV	Ek=[ ]
RDEB	Returns collector voltage	KV	Eb=[ ]
RDEG (or RDEA)	Returns grid (or anode) voltage	V	Eg=[ ] (Ea=[ ])
RDEF	Returns heater voltage	V	Ef=[ ]
RDIF	Returns heater current	A	If=[ ]
RDIW	Returns helix current	mA	Iw=[ ]
RDTMPTWTF	Returns TWT temp (°F)	°F	TWTF=[ ]F
RDTMPTWTC	Returns TWT temp (°C)	°C	TWTC=[ ]C
RDTMPPSF	Returns power supply temp (°F)	°F	PSF=[ ]F
RDTMPPSC	Returns power supply temp (°C)	°C	PSC=[ ]C
RDTWTOTF	Returns TWT overtemp warning setpoint (°F)	°F	TWTOTF=[ ]F
STWTOTF	Sets TWT overtemp warning setpoint (°F)	°F	
RDTWTOTC	Returns TWT overtemp warning setpoint (°C)	°C	TWTOTC=[ ]C
STWTOTC	Sets TWT overtemp warning setpoint (°C)	°C	
RDPSOTF	Returns power supply overtemp warning setpoint (°F)	°F	PSOTF=[ ]F
SPSOTF	Sets p. s. overtemp warning setpoint (°F)	°F	
RDPSOTC	Returns p. s. overtemp warning setpoint (°C)	°C	PSOTC=[ ]C
SPSOTC	Sets p. s. overtemp warning setpoint (°C)	°C	
RDIWOC	Returns helix overcurrent warning setpoint	mA	IwOC=[ ]
SIWOC	Sets helix overcurrent warning setpoint	mA	
RDLOGIC	Returns logic state code (see Table 3-6)		Sys=[ ]
RDA	Returns gain	%	A=[ ]
SA	Sets gain	%	
RDHTDREM	Returns remaining heater time delay	sec.	HTD=[ ]s
RDPOD	Returns forward power out (dBm)	dBm	Po=[ ]dBm
RDPOW	Returns forward power out (W)	watts	Po=[ ]W



Command	Function	Units	Response format
RDPRD	Returns reverse power out (dBm)	dBm	Pr=[ ]dBm
RDPRW	Returns reverse power out (W)	watts	Pr=[ ]W
RDPOHID	Returns over forward power warning setpoint (dBm)	dBm	Pohi=[ ]dBm
SPOHID	Sets over forward power warning setpoint (dBm)	dBm	
RDPOLOD	Returns under forward power warning setpoint (dBm)	dBm	Polo=[ ]dBm
SPOLOD	Sets under forward power warning setpoint (dBm)	dBm	
RDPOHIW	Returns over forward power warning setpoint (W)	watts	Pohi=[ ]W
SPOHIW	Sets over forward power warning setpoint (W)	watts	
RDPOLOW	Returns under forward power warning setpoint (W)	watts	Polo=[ ]W
SPOLOW	Sets under forward power warning setpoint (W)	watts	
RDPRHID	Returns over reverse power warning setpoint (dB)	dBm	Prhi=[ ]dBm
SPPRHID	Sets over reverse power warning setpoint (dBm)	dBm	
RDPRHIW	Returns over reverse power warning setpoint (W)	watts	Prhi=[ ]W
SPRHIW	Sets over reverse power warning setpoint (W)	watts	
SYSTEM:ON;	Emulates pressing the System ON button from System OFF (Exit Sleep Mode)		
SYSTEM:OFF;	Emulates pressing the Power Save button. (Enter Sleep Mode)		
RDHTRAUTOOFF	Returns heater auto off delay	hours	
SHTRAUTOOFF	Sets heater auto off delay (see Table 3-9)		
*IDN?;	Returns the product model number		[ ]
*STA?;	Returns status string (see Table 3-7)		[ ]
*STB?;	Returns status string (see Table 3-8)		[ ]

**Table 3-4. Catalog of Status Codes**

(The RDSTAT command causes the TWTA to return a string in the form STATUS=[code], where [code] is an ASCII number whose meaning is given below)

Status Code	Meaning
0	No command was given.
1	Last command was successful.
2	Last command is in process.
3	Last command failed to complete. Time-out.
10	Last command failed. Invalid command.
11	Last command failed. Data was unparseable.
20	Last set command failed. Data was beyond high limit.
21	Last set command failed. Data was beyond low limit.
22	Last set command failed. Data was out of range
23	Last set command failed. Data was wrong polarity
50	Last command failed. Local system does not have remote enabled.
51	Remote system is not ready to accept commands.
60	Command is not allowed in current system state.
901	Assert error: invalid table argument*
902	Assert error: invalid calibration*

\* Please call a service representative if you observe this error.

**Table 3-5. Catalog of Fault Codes**

(The RDFLT command causes the TWTA to return a string in the form `flt=[code]`, where `[code]` is an ASCII number whose meaning is given below)

<b>Fault Code</b>	<b>Meaning</b>
0	No fault
7	System Fault
8	Fil not ready
9	Low Line
10	Cathode overvoltage
11	Body overcurrent
12	Cathode undervoltage
15	Collector undervoltage
16	Inverter fault
17	Internal interlock open
18	Tube arc
19	TWT (hardware) overtemperature
20	Cabinet (hardware) overtemperature
22	External inhibit
23	Over reverse power
30	Grid or anode overvoltage
49	TWT (software) overtemperature
50	Cabinet (software) overtemperature

**Table 3-6. Catalog of System State Codes**

(The **RDLOGIC** command causes the TWTA to send a string containing an operational state code consisting of 4 ASCII characters representing hex digits. The response is in the form **Sys:[w][x][y][z][eol]** where the hex values of *[w]*, *[x]*, *[y]* and *[z]* are formed as shown below)

<b>z bit</b>	<b>Meaning</b>
0 (LSB)	High voltage on
1	Transmit on
2	Remote mode
3 (MSB)	Fault

<b>y bit</b>	<b>Meaning</b>
4 (LSB)	Heater time delay expired
5	Under forward power warning
6	Foldback active
7 (MSB)	Inhibit mode

<b>x bit</b>	<b>Meaning</b>
8 (LSB)	External inhibit
9	Interlock open
10	(not used)
11 (MSB)	(not used)

<b>w bit</b>	<b>Meaning</b>
12 (LSB)	(not used)
13	Sleep Mode Active
14	(not used)
15 (MSB)	(not used)

**Table 3-7. \*STA?; Response Codes**

(The command **\*STA?;** causes the TWTA to send a string indicative of the current system state)

<b>*STA?; response</b>	<b>Meaning</b>
SLEEP	Sleep Mode active (heater off)
WARM-UP	System is in heater time delay.
STANDBY	System is ready to allow high voltage on
OPERATE	High voltage is on and beam is on
FAULT	High voltage is off and system requires reset

**Table 3-8. \*STB?; Response Codes**

(The command **\*STB?**; causes the TWTA to send a string containing an operational state code consisting of 2 ASCII characters representing hex digits. The response is in the form **STATUS:[x][y][eol]** where the hex values of [x] and [y] are formed as shown below)

<b>y bit</b>	<b>Meaning</b>
0 (LSB)	Power status; always 1(power on)
1	Standby status; 0 if not in standby, 1 if in standby
2	Operate status; 0 if not in operate, 1 if in operate
3 (MSB)	Fault status; 0 if no fault, 1 if fault exists

<b>x bit</b>	<b>Meaning</b>
4 (LSB)	Mode switch; always 1 (reset)
5	Blank switch; always 1 (off)
6	Blank status; always 0 (off)
7 (MSB)	Not used; always 0

**Table 3-9. Catalog of Heater Auto Off Time Delay Codes**

<b>Argument</b>	<b>Meaning</b>
0	0.5 hour heater auto off time delay
1	1.0 hour heater auto off time delay
2	1.5 hour heater auto off time delay
3	2.0 hour heater auto off time delay
4	2.5 hour heater auto off time delay
5	3.0 hour heater auto off time delay

Command syntax is in this form:

**<command mnemonic> <parameter> <carriage return>**

where:

**<command mnemonic>** consists of one of any valid command found in Table 3-3;

**<parameter>** (as applicable) consists of one ASCII space character followed by a number; and

**<carriage return>** consists of an ASCII carriage return.

All commands are case-sensitive.

The system will return parameter values, fault codes, and status codes regardless of whether remote is enabled. The parameter value is returned as a string of 20 characters or less, consisting of a label, =, and a value. For example, outputting the command RDEF to the TWTA would result in the TWTA sending back the string **Ef=6.03** (assuming the heater voltage is 6.03 volts). Units are usually not returned; see Table 3-3 for the units.

If remote is not enabled, set commands and commands to the system logic (i.e., OPERATE; or STANDBY; or RESET;) will not be accepted.

It is recommended that the RDSTAT command be used to provide the host program with a report on how a command was processed.

A small sample program that can send commands and receive the strings returned by the TWTA is included in section 5.5. It is written in Hewlett-Packard's "Rocky Mountain" BASIC. The program assumes that the IEEE-488 bus is at address 7 and that the address of the TWTA is 01.

Remote operation is determined by the application (software) program in the system controller. This application program will aid the user in generating the Command Codes and displaying/monitoring the Status Codes. Consult the application program users instructions for Remote operation procedure.

The application program should issue only one string at a time. After each functional command is issued the status should be checked to ensure that the command has been properly executed. The application program should allow sufficient time for the function to be completed before checking the status.

The application program should facilitate checking the status just prior to issuing a command, since the status could have been changed by a fault condition of the amplifier or by operator activation of the amplifier. Periodic checking of the status is also recommended.

### 3.9 TWTA GENERAL CONSIDERATIONS

This section is intended to offer some guidelines regarding operation, storage and use of AR Worldwide TWTAs.

**Storage:** TWTAs, as with other electronic equipment, are best stored in a benign environment at reasonably constant temperature. Service life is not improved by periodic operation.

**Availability:** For critical missions, and after long periods of storage, it is recommended that TWTA operation be checked sufficiently in advance of the mission to permit repair if required. Though service life is not improved by periodic operation, users experiencing amplifier trip due to body over current may benefit by periodically operating a unit with high voltage and grid on, but no rf drive. Such operation for about one hour on a weekly basis should effectively reduce nuisance tripping. Since the cathode structure has finite life, extended periods of non-functional operation of TWTAs is not recommended. An alternate approach, if periodic trip off has been observed, is to operate the unit without RF input for 1-2 hours before planned functional operation, resetting the unit after occasional trip off.

**Cooling during Operate Mode:** TWTAs have their air outlets and inlets on the rear panels. It is important to prevent the heated air, which is expelled from the TWTA's air outlets, from being recycled into the air inlets. Applications should have a clearance behind the TWTA of at least two feet for single bench top units and at least three feet for the higher power units, or the heated air should be ducted away.

**Operation in Standby Mode:** Standby mode for TWTAs readies the unit for operation. In this mode the filaments are on but the high voltage is off. TWTAs should not be left in this Standby mode for extended periods. Where practical, operational procedures should limit the time on Standby mode to less than approximately one hour. (See **Explanation of....**, below)

**Operate Turn on:** When selecting the Operate mode, when high voltage is first turned on, there may be some internal TWT arcing which can cause protective circuits to deselect the Operate mode, thereby returning the unit to the Standby mode. There may be a report of body over-current fault. In either case, if there is no other contraindication, the Operate mode may be selected again. This procedure may be repeated, if needed up to 25 times, until the Operate mode is actually set. If this condition persists, contact AR Worldwide Service for additional assistance. (See **Explanation of....**, below)

**Noise Power Density (NPD):** TWTAs produce rf noise over their operating frequency range, as specified by the Noise Power Density (NPD). This noise is significantly higher than the noise produced by typical solid state amplifiers, and is inherent in present TWTAs. The noise may surprise users new to TWTAs when it

accumulates and results in a significant indication in a broadband measurement device – such as a power meter or field probe. The error produced by this indication is not significant when operating near rated TWTA power levels, but may cause difficulty when trying to operate high power TWTA's at low output power levels..

For example, consider a hypothetical typical NPD of  $-76$  dBm/Hz, from a 4 GHz bandwidth amplifier. A broadband detector might see the NPD as  $[-76 \text{ dBm/Hz} + 10 (\log 4 \times 10^9) \text{ BW factor} = -76 + 96 = ] +20$  dBm, or 0.1 watts. This power is insignificant for a user operating at 200 watts (+53 dBm), but may be very noticeable to a user trying to operate below 1 watt (+30 dBm). [One watt is 0.5% of (23dB below) rated power for a 200 watt amplifier.] A field probe user who obtains a 200 V/M field with 200 watts, may see a field as high as  $[53\text{dBm} - 20\text{dBm} = 33\text{dB below } 200 \text{ V/M} = ] 4.5 \text{ V/M}$  due to this hypothetical NPD.

For these applications the use of a lower power amplifier is highly recommended, especially when considering safety issues. Alternatively, additional power loss in the form of an added high power microwave attenuator, or preferably an increased space loss for radiated fields, may be used to lower the noise received by the broadband measurement device.

### **Explanation of Limiting the Time in Standby mode and of Repeated Operate Selection.**

Traveling wave tubes tend to get “gassy” if they are left in a Standby mode for extended periods of time. In this Standby mode, the heater (filament) is on but there is no high voltage applied to the collector (or high voltage is applied to the collector but the grid is off). This is the normal state after a tube’s warm up time, just prior to entering the Operate mode.

In this state the cathode end of the TWT is heating up but the electron beam is off. In other words, there is no cathode current. As the cathode heats up, gas trapped in the structure of the tube can be released, thus corrupting the vacuum of the tube. If the tube become too “gassy”, arcing may occur when the high voltage is fully applied in the Operate mode. Another possible failure mode is a body over-current fault when the beam is turned on and the tube is “gassy”.

Occasional arcing is normal for a TWT. The support components are designed to handle this, protecting both the TWT and its support circuitry. However, if the tube arcs two or three times in rapid succession, or worse yet repeatedly, a fault will be sensed that will shut the high voltage off, thus removing the unit from Operate status. The remedy usually recommended is to repeat the selection of the Operate mode until the unit remains in Operate. It as been found that most of the faults that can be cleared by this method will be cleared within 25 attempts to enter the Operate mode.

Once the tube is operating normally, gas will continue to evolve at a slow enough rate that the TWTA will not fault. This happens because the gas in the tube will interact with the beam and become ionized. As the electrons in the beam hit the gas molecules they ionize the gas, at which point it is accelerated into the collector structure and buried deep enough so that it ceases to be a problem.

To preclude this gassing problem, and thus reduce the need for repeating the Operate selection, it is recommended that the time in Standby be limited – to about one hour. Extended periods in Standby may result in an inability to clear the fault by this method. In this case, service measures may be needed to correct the unit. Thus, users should reduce the likelihood of occurrence of this problem by limiting the amount of time in the Standby mode.

The service measures involve pulsing of the tube beam current and gradually increasing the duty of the pulsing until the unit will operate continuously. Note that a similar condition can exist for tubes with grids when the TWTA is in the Operate mode (high voltage is on) but gating (control) input is set so that the grid turns off the TWT beam current. Operational procedures should also limit the time in this mode.

## 4. MAINTENANCE

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The Model 40T26G40A TWTA does not require routine scheduled maintenance. The unit's only moving parts are the switches, the relays, and the blower. Preventive maintenance is recommended in section 4.3.

It is recommended that, whenever possible, the TWTA should be returned to the factory for repair. However, since limited logic schematics and partial parts information are supplied in this manual (see Section 5), some user service organizations may choose to perform their own corrective maintenance. **Warnings and Cautions should be observed.**

### 4.1 SAFETY WARNING



**WARNING:**

**Service work must be performed only by technicians thoroughly familiar with the high voltages present in microwave tube amplifiers in general, and with this equipment in particular.**

**Never handle the TWT leads or the high-voltage connectors unless the unit is unplugged and it has been positively established that the high-voltage filter capacitors have been discharged to a *known* safe level.**



**CAUTION:**

**A malfunctioning power supply can cause damage to the TWT. If you are troubleshooting the TWTA, remove the TWT and substitute suitable loads to prevent damage to the TWT.**

### 4.2 UNAUTHORIZED REPAIRS



**CAUTION:**

**Unauthorized repairs or modification of this product during the warranty period may void the warranty. In the event that the TWTA malfunctions while it is still under warranty, always contact an authorized service representative.**

### 4.3 PREVENTIVE MAINTENANCE

The RF characteristics and power supply voltages and currents of the TWTA should be logged on a regular basis. Maintenance should be performed if significant deviations from the logged values appear. If the unit is under warranty, contact an authorized service representative if impaired performance is suspected.

If there is accumulated dust on the air intake grill, clean it with dry compressed air. If significant dust has been noted on the air intake grill, it may be desirable to vacuum the dust and debris from inside the enclosure. To open the enclosure:

1. Remove the amplifier from the cabinet or rack as follows:

*NOTE: Due to the weight of the unit, the removal of the amplifier from the cabinet or rack is a two-person operation.*

Disconnect power, RF, and any other interface connectors. On the rear of the unit, remove any screws used to connect brackets to the amplifier. On the front of the unit, remove the four screws holding the front panel onto the cabinet. Carefully slide the amplifier out of the front of the cabinet.

- Remove the 12 screws that secure the lower cover and the 12 screws that secure the upper cover. Remove the covers to gain access to the interior of the TWTA.

Vacuum dust and debris from inside the enclosure. Clean dust from the TWTA and its flying leads. Remove any dirt from around the three high-voltage connectors. While the cover is removed, check for loose wires, components, or fasteners.

Reassemble in the reverse order.

## 4.4 TROUBLESHOOTING

Table 4-1. Model 40T26G40A TWTA Troubleshooting Guide

Symptom	Possible cause
TWT or power supply overtemperature	Air inlet filter dirty Collector heat sink dirty Inadequate clearance behind TWTA High air inlet temperature Defective blower or power supply
No response when main power turned on	Panel open interlock switch open
Control module display does not come up; unit does not beep when powered up	Shorted or defective control module power supply Control module failure
Control module does not boot	EPROM(s) missing, EPROM pins are bent, 64-conductor ribbon cable is defective.
Control module <b>datalink failure</b> error or <b>Communication Problem</b> error appears	HPA interface failure. Fiberoptic link failure ±15 VDC supply failure
Heater power supply does not come up	Defective low voltage power supply module Defective heater power supply module
No high voltage	Open external interlock Keylock switch on <b>INHIBIT</b> or <b>REMOTE</b> Defective high voltage power supply.
Voltages normal, but no RF output, helix current low	No RF input Defective remote control board Defective SSA Gain turned down

After reviewing the symptoms of the failure, the user may want to check for a loose connector or component especially after rough handling of the unit. Look externally for physical damage and internally for unmated or loose parts.

The service technician should become familiar with the internal mechanical construction to permit correct re-assembly. Limited troubleshooting may be conducted, with caution, based on the failure symptom and an understanding of the logic/schematic diagrams.



## **4.5 NON-REPAIRABLE MODULES**

The High-Voltage Diode/Capacitor Assembly (A23707-488), the High-Voltage Filter Assembly (A21461-488), and the Heater Supply (A25963-000) are encapsulated modules and are therefore not repairable. Contact an authorized service representative if replacement modules are needed.



## **5. TECHNICAL DOCUMENTATION**

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The purpose of this technical documentation section is to provide a guide to the TWTA for technician-level servicing. It is intended for use by qualified technical personnel who must troubleshoot and repair the TWTA in the field. Such repairs are typically limited to replacement of modules or major components. For this reason, only documentation pertaining to the highest levels of the system and to system control logic is included.

## 5.1 TOP LEVEL BUILD TREE

	A28050-352	HPA 40W KA 26.5-40GHZ FOR MEC-5496
1A1	A22826-352	HV POWER SUPPLY FOR MEC-5496
1A1A1	A23709-000	HEAT SINK/MOTHER BOARD ASSY
1A1A2	A23687-001	LOW VOLTAGE POWER SUPPLY MODULE
1A1A3	A16485-488	HPA LOGIC AND CONTROL MODULE FOR 40K, 40KA
1A1A4	A23683-100	POWER FACTOR MODULE (500W)
1A1A4L4	A09006-000	PFC INDUCTOR FOR 100VAC-255VAC
1A1A5	A23710-000	POWER ASSEMBLY FOR 100WKU
1A1A5L1, L1A	A09007-000	INDUCTOR FOR BUCK REGULATOR
1A1A5T1 (E42)	A09402-000	XFMR,GATE DRIVE (HAND WOUND)
1A1A5T2 (E41)	A09403-000	XFMR,GATE DRIVE (HAND WOUND)
1A1A6	A23707-488	HV DIODE/CAP ASSY FOR TWT MEC 5488
1A1A6T1	A09586-000	HV XFMR FOR TWT MEC 5488
1A1A7	A21461-488	HV FILTER FOR TWT MEC-5488
1A1A7	A21461-352	HV FILTER FOR TWT MEC-5496
1A1A8	A23684-352	GRID MODULATOR FOR MEC-5496 (-1100V BIAS, 0V TO
1A1A8A1	A23686-110	FE HV BOARD -1100V BIAS, PULSE TOP ADJUSTABLE
1A1A8A1T1	A09227-064	REFERENCE SUPPLY XFMR
1A1A8A1T2	A09228-000	FEEDBACK XFMR,HAND WOUND
1A1A8A1T3	A09595-110	-1100V BIAS SUPPLY XFMR
1A1A8A1T4-T5	A09230-000	XFMR,GATE DRIVE (HAND WOUND)
1A1A8A1T6	A09598-064	TOP AND AUXILIARY SUPPLY XFMR
1A1A8A2	A16486-064	MODULATOR'S CONTROL BOARD FOR TWT3864C
1A1A9	A25963-000	HEATER MODULE,MM WAVE
1A1A9T1	A09409-000	XFMR,HEATER FEEDBACK
1A1A9T2	A09408-000	XFMR,HEATER POWER
1A1A10	A10017-352	PWM BD FOR TWT MEC-5496 -12.7KV
1A1A10	A10017-488	PWM BD FOR TWT MEC-5493E
1A1A11	A25391-488	FACTORY SELECT PARTS FOR TWT MEC-5493E
1A2	A28051-002	MICROWAVE POWER ASSEMBLY, KA BAND, 40 WATT
1A3	A27752-300	AR TWTA CONTROL ASSY
1A3A1	A25450-000	CPU BOARD W/POWERFAIL (20MHZ)
1A3A2	A25425-001	HPA DISPLAY BOARD
1A3A3	A22488-003	GPIB INTERFACE BOARD, 3U TWT PRODUCTS
1A4	A25444-000	HPA INTERFACE BOARD (PLASTIC FIBERS)
1A4U15	A31346-000	DAC REPLACEMENT BOARD FOR U00725. DUAL
1A5	A24830-001	EMERGENCY BYPASS BOARD
1A6	A23692-000	INSULATED FAN DRIVER
1A6T1	A09594-000	FAN DRIVER TRANSFORMER
1A9	A28052-000	WIRING KIT, 40W K/KA BAND
1A10	A27742-001	LOW PROFILE CABINET ASSY, K AND KA-BAND
1A10A1	A31297-001	CABINET KIT, K AND KA-BAND

## 5.2 SCHEMATICS

10-16485-000	HPA Logic and Control (A16485-000)
10-24830-000	Emergency Bypass Board (A24830-001)
10-25444-000	HPA Interface (A25444-000)
10-28050-352	HPA 40T Series (A28050-352)



### 5.3 PARTS LISTS

A16485-000	HPA logic and control assembly
A22826-352	Power supply for Teledyne TWT
A24830-001	Emergency bypass board (for reflected foldback)
A25444-000	HPA interface
A28050-352	HPA 40W 26.5-40 GHz (AR)
A28051-002	Microwave power assembly, Ka-band, 40 watt Teledyne tube
A28052-000	Wiring kit for 40T series K/Ka TWTA

### 5.3.1 Parts List, HPA Logic and Control Module, A16485-000

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
	B16485-000	HPA LOGIC AND CONTROL BOARD	1
C11	C16333-000	CAP,33MF,25V,AERL,(NICHICON UVX1E330M)	1
C2, C5, C15, C58	C31028-000	CAP,1000PF,200VDC,10%,CER,1% FAILURE,(KEMET CKR05 SERIES W/"V" OPTION)	4
C3, C9, C10, C13, C14, C17, C19, C21, C22, C27, C28, C30, C31, C33, C36, C46	C31032-000	CAP,0.01MF,200VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/"V" OPTION)	16
C61	C31033-000	CAP,0.022MF,100VDC,10%,CER,1% FAILURE,(KEMET CKR06B223K W/V OPTION)	1
C24, C60	C31036-000	CAP,0.1MF,100VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/"V" OPTION)	2
C1, C4, C6, C7, C16, C18, C25, C26, C32, C34, C37, C38, C39, C40, C41, C43, C44, C45, C48, C49	C31040-000	CAP,1MF,50VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/"V" OPTION)	20
D16, D23, D31	D10965-000	ZENER,15V,(DIODES INC 1N965B)	3
D1, D3, D4, D5, D7, D8, D9, D10, D11, D12, D13, D17, D18, D19, D21, D22, D25, D26, D28, D30, D35, D37, D36	D14454-000	DIODE,AXIAL,(MOTOROLA 1N4454)	24
	D14733-000	ZENER,5.1V,1W,10%,AXIAL,(MOTOROLA 1N4733)	1
	F00010-000	WASHER,#2,LOCK,SST	3
	F10086-000	PHP,2-56 X 3/16SST	3
J2	J10370-000	CONN,37 PIN,MALE,D-SUB,PCB RIGHT ANGLE, (AMP 747252-4)	1
	J18075-000	MALE SCREW LOCK,FOR D SUBMIN CONN,(AMP 205817-1)	1
J4, J5	J18086-000	CONN,,SMA,JACK RECEPTACLE,RIGHT ANGLE,0- 18GHZ,PC MOUNT [JOHNSON COMPONENTS 142- 0701-301]	2
J1	N25003-000	HYPERTRONICS CONN,29 PIN MALE RIGHT ANGLE,(CUT ENDS)	1
Q2	Q22907-000	TRANSISTOR,PNP,2N2907A,TO-18	1
R1, R9, R19, R37, R44, R50	R00100-000	RES,10 OHM,1/4W,5%,CC,(A/B RC07GF100J)	6
R4, R20, R27, R29	R01100-000	RES,100 OHM,1/4W,5%,CC,(A/B RC07GF101J)	4
R5, R17, R18, R28, R34, R45, R49, R53, R54, R59, R71, R88	R02100-000	RES,1K,1/4W,5%,CC,(A/B RC07GF102J)	12
R6	R02270-000	RES,2.7K,1/4W,5%,CC,(A/B RC07GF272J)	1
R30, R31, R36	R02470-000	RES,4.7K,1/4W,5%,CC,(A/B RC07GF472J)	3
R86, R87	R02510-000	RES,5.1K,1/4W,5%,CC,(A/B RC07GF512J)	2
R75	R02560-000	RES,5.6K,1/4W,5%,CC,(A/B RC07GF562J)	1
R38, R77, R90	R03100-000	RES,10K,1/4W,5%,CC,(A/B RC07GF103J)	3
R32	R03470-000	RES,47K,1/4W,5%,CC,(A/B RC07GF473J)	1
R35	R05820-000	RES,8.2M,1/4W,5%,CC,(A/B RC07GF825J)	1
R13, R14	R10002-000	TRIMPOT,5K,1/2W,10%,CERMET,20T,SIDE ADJ,(BOURNS 3296X-1-502)	2
R76	R21499-000	RES,4.99K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R10	R21523-000	RES,5.23K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R16	R21866-000	RES,8.66K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R52, R73	R21887-000	RES,8.87K,1/2W,1%,MF,100PPM,(DALE RN55D)	2
R67	R21953-000	RES,9.53K,1/2W,1%,MF,100PPM,(DALE RN55D)	1



REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
R47, R48	R22200-000	RES,20K,1/2W,1%,MF,100PPM,(DALE RN55D)	2
R79, R80	R22470-000	RES,47K,1/2W,1%,MF,100PPM,(DALE RN55D)	2
R42, R60, R61, R89	R23100-000	RES,100K,1/2W,1%,MF,100PPM,(DALE RN55D)	4
R33, R55	R23698-000	RES,698K,1/2W,1%,MF,100PPM,(DALE RN55D)	2
R41	R23750-000	RES,750K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R21	R23845-000	RES,845K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R66	R23953-000	RES,953K,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R12, R15	R32020-000	TRIMPOT,10K,1/2W,10%,CERMET,20T,SIDE ADJ,(BECKMAN 67X)	2
U4, U5, U6	U02390-000	IC,QUAD COMPARATOR,(NAT LM139J)	3
U7	U03240-000	IC,LOW POWER OP AMP,(NAT LM324)	1
U9	U10070-000	REFERENCE,PRECISION 10V [LINEAR TECH LT1031DCH]	1
U8	U17805-000	IC,5V REGULATOR,TO-220,(NAT LM340T-5.0)	1
U1, U2, U3	U20148-000	IC,HEX INVERTER,SCHMIDTT TRIGGER,(74HC14) (SSD)	3
RP8	U30106-000	IC,10K,RES NETWORK,6 PIN,SIP (DALE MSP06A-01- 103G)	1
RP1-2, RP5-7, RP9	U30410-000	IC,10K,2%,0.40A,10 PIN,ISOLATED RESISTORS (DALE MSP10C-03-103G OR BOURNS 4610H-102- 103)	6
RP4	U31020-000	IC,1K RES NETWORK,SIP,(BECKMAN L061C102G)	1
W3-W8	W12200-000	WIRE, 22 AWG, BLU, 600V, TEFLON, (BELDEN 83006)	6

### 5.3.2 Parts List, HV Power Supply for TWT 6193A4/D4, A22826-352

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
A10	A10017-488	PWM BD FOR TWT MEC-5493E	1
A3	A16485-488	HPA LOGIC AND CONTROL MODULE FOR 40K, 40KA	1
A7	A21461-488	HV FILTER FOR TWT MEC-5488	1
A4	A23683-100	POWER FACTOR MODULE (500W)	1
A8	A23684-352	GRID MODULATOR FOR MEC-5496 (-1100V BIAS, 0V TO -50V ADJUSTABLE PULSE TOP)	1
A2	A23687-001	LOW VOLTAGE POWER SUPPLY MODULE	1
A6	A23707-488	HV DIODE/CAP ASSY FOR TWT MEC 5488	1
A1	A23709-000	HEAT SINK/MOTHER BOARD ASSY	1
A5	A23710-000	POWER ASSEMBLY FOR 100WKU	1
A11	A25391-488	FACTORY SELECT PARTS FOR TWT MEC-5493E	1
A9	A25963-000	HEATER MODULE,MM WAVE	1

### 5.3.3 Parts List, Emergency Bypass Board, A24830-001

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
	B24830-000	EMERGENCY BYPASS BOARD	1
C3-C5	C04105-000	CAP,0.1MF,100V,20%,MON,(KEMET C331C104M1R5CA)	3
C6	C30010-000	CAP,10MF,35V,TANT,RADIAL,(NEMCO TB10-35K1)	1
C2	C31028-000	CAP,1000PF,200VDC,10%,CER,1% FAILURE,(KEMET CKR05 SERIES W/"V" OPTION)	1
C1	C31032-000	CAP,0.01MF,200VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/"V" OPTION)	1
C7	C31040-000	CAP,1MF,50VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/"V" OPTION)	1
D1, D2	D14454-000	DIODE,AXIAL,(MOTOROLA 1N4454)	2
D3, D4	D14733-000	ZENER,5.1V,1W,10%,AXIAL,(MOTOROLA 1N4733)	2
I2, I3	I10066-000	LED,RED,HIGH EFFICIENCY,HIGH BRIGHTNESS	2
I1, I4	I10096-000	LED,GREEN,DIFFUSED,T1-3/4 (XC55G)	2
TP2	J16212-000	TEST JACK,RED,VERTICAL,(EF JOHNSON 105-0852-001)	1
TP3	J16213-000	TEST JACK,ORANGE,VERTICAL,(EF JOHNSON 105-0856-001)	1
J2	J18086-000	CONN,,SMA,JACK RECEPTACLE,RIGHT ANGLE,0-18GHZ,PC MOUNT [JOHNSON COMPONENTS 142-0701-301]	1
J1	J18180-000	CONN,D-SUB,15 PIN,MALE,STRAIGHT,PCB MOUNT (POSITRONIC MD15M3000)	1
Q1-Q3	Q22222-000	TRANSISTOR,NPN,2N2222A,TO-18	3
Q4, Q5	Q22907-000	TRANSISTOR,PNP,2N2907A,TO-18	2
R18, R23	R01100-000	RES,100 OHM,1/4W,5%,CC,(A/B RC07GF101J)	2
R21	R01150-000	RES,150 OHM,1/4W,5%,CC,(A/B RC07GF151J)	1
R19	R02100-000	RES,1K,1/4W,5%,CC,(A/B RC07GF102J)	1
R3, R5, R7	R02220-000	RES,2.2K,1/4W,5%,CC,(A/B RC07GF222J)	3
R22	R02330-000	RES,3.3K,1/4W,5%,CC,(A/B RC07GF332J)	1
R16, R17	R02470-000	RES,4.7K,1/4W,5%,CC,(A/B RC07GF472J)	2
R24	R02510-000	RES,5.1K,1/4W,5%,CC,(A/B RC07GF512J)	1
R4, R6, R8, R9, R13, R15	R03100-000	RES,10K,1/4W,5%,CC,(A/B RC07GF103J)	6
R1	R12107-000	TRIMPOT,1K,1/2W,10%,CERMET,1T,SIDE ADJ.(BECKMAN 72XL)	1
R20	R20267-000	RES,267 OHM,1/2W,1%,MF,100PPM,(DALE RN55D)	1
R10, R11, R12	R23100-000	RES,100K,1/2W,1%,MF,100PPM,(DALE RN55D)	3
R2	R30074-000	TRIMPOT,1K,1/2W,10%,CERMET,100PPM,20T,TOP ADJ.(BECKMAN 67W)	1
S2, S3	S22004-000	SWITCH,TOGGLE,DPDT,PC MNT,(AUGAT MTA-206N-PC)	2
S1	S22010-000	SWITCH,TOGGLE,4PDT,ON-NONE-ON,125V @ 6A,(AUGAT MTA-406N-PC)	1
U2	U11458-000	IC,DUAL OP AMP,(NAT LM1458CN)	1
U1	U17805-000	IC,5V REGULATOR,TO-220,(NAT LM340T-5.0)	1

### 5.3.4 Parts List, HPA Interface Board (Plastic), A25444-000

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
	B25444-000	HPA INTERFACE BOARD	1
C161	C03105-000	CAP,0.01MF,100V,CER,10%,RADIAL,(AVX SR201C103KAA)	1
C171	C04223-000	CAP,0.22MF,35V,TANT,RADIAL, [JAMCO 33507]	1
C20, C32, C100	C05153-000	CAP,1.5MF,35V,TANT,RADIAL,(JAMECO TM1.5/35)	4
C129, C163	C05223-000	CAP,2.2MF,35V,10%,SOLID SEALED TANT,RADIAL,(SPRAGUE 199D225X9035BA1)	2
C80, C81, C164	C06103-000	CAP,10MF,25V,20%,SOLID TANT,RADIAL,(AVX TAP106M025HSB)	3
C15	C06220-000	CAP,22MF,16V,SOLID TANT,RADIAL,(AVX TAP226K016SCS)	1
C99	C16103-000	CAP,10MF,35V,AERL,(NICHICON UVX1V100)	1
C101	C17222-000	CAP,220MF,16V,AERL,(ILL CAP 227RAR016A)	1
C47, C67	C17224-000	CAP,220MF,50V,AERL,(ILL CAP 227RAR050A)	2
C44, C168, C169	C30066-000	CAP 47 MF, 35V, SOLID TANT. RADIAL, (KEMET T356M476K035AS)	3
C165, C166, C6, C7, C9, C13, C16, C39,	C31016-000	CAP,100PF,200VDC,10%,CER,1% FAILURE,(KEMET CKR05 SERIES W/"V" OPTION)	10
10, 11, 22, 23, 24, 25, 26, 28, 30, 33, 35, 40, 41, 42, 48, 49, 50, 51, 53, 62, 63, 64, 65, 70, 71, 73, 77, 79, 83, 85, 87, 88, 89, 91, 94, 96, 97, 98, 102, 103, 105, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 121, 125, 132, 167,	C31036-000	CAP,0.1MF,100VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/"V" OPTION)	61
C12, C14, C21, C27, C29, C31, C34, C36, C38, C17, C18, C19, C37, C54, C55, C56, C57, C58, C59, C60, C61, C118, C119, C120, C122, C123, C124, C133, C46, C52, C66, C68, C72, C75, C82, C84, C86, C90, C92, C93, C95, C104, C106,	C31040-000	CAP,1MF,50VDC,10%,CER,1% FAILURE,(KEMET CKR06 SERIES W/"V" OPTION)	44
D8, D10-D16, D18-D19	D14007-000	DIODE,1000V,1A,AXIAL,(MOTOROLA 1N4007)	10
D1-D7	D14454-000	DIODE,AXIAL,(MOTOROLA 1N4454)	7
D9, D17	D14733-000	ZENER,5.1V,1W,10%,AXIAL,(MOTOROLA 1N4733)	2
I1	I10074-000	LED,GREEN,ALGAAS,NON-DIFFUSED,(HEWLETT PACKARD HLMP-1540)	1
J5	J10021-000	HEADER,2 PIN,MALE,RIGHT ANGLE,SERIES 7478 (MOLEX 22-05-3021)	1
J1	J10371-000	D-SUB,37 PIN MALE,PCB MOUNT,STRAIGHT (POSITRONICS MD37M3S000)	1
XU17	J14161-000	SKT,DIP,16 PIN,MACH SLEEVES,(AUGAT 516-AG11D)	1
XU26	J14202-000	SKT,DIP,20 PIN,MACH SLEEVES,(SAMTEC ICA-320-SGT)	1
XU15	J14281-000	SKT,DIP,28 PIN,MACH SLEEVES,(SAMTEC ICA-628-SGT)	1
TP0	J16210-000	TEST JACK,BLACK,VERTICAL,(EF JOHNSON 105-0853-001)	1
TP1	J16211-000	TEST JACK,BROWN,VERTICAL,(EF JOHNSON 105-0858-001)	1
TP2	J16212-000	TEST JACK,RED,VERTICAL,(EF JOHNSON 105-0852-001)	1
TP3	J16213-000	TEST JACK,ORANGE,VERTICAL,(EF JOHNSON 105-0856-001)	1
TP4	J16214-000	TEST JACK,YELLOW,VERTICAL,(EF JOHNSON 105-	1

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
		0857-001)	
TP5	J16215-000	TEST JACK, GREEN, VERTICAL, (EF JOHNSON 105-0854-001)	1
TP6	J16216-000	TEST JACK, BLUE, VERTICAL, (EF JOHNSON 105-0860-001)	1
J4	J18167-000	D-SUB, 37 PIN, FEMALE, PCB MOUNT, RIGHT ANGLE (AMP 745784-4)	1
J3	J18180-000	CONN, D-SUB, 15 PIN, MALE, STRAIGHT, PCB MOUNT (POSITRONIC MD15M3000)	1
J2	J31013-000	CONN, D-SUB, 25 PIN, MALE, RIGHT ANGLE, PCB MOUNT, [AMP 747238-4]	1
XJ1-XJ4	J31014-000	SPRING LATCH KIT, D-SUB, (AMPHENOL 17-529)	4
K1-K6	K02009-000	RELAY, DPDT, 5VDC, 125V @ 0.5A / 30VDC @ 1A CONTACTS, PCB TERMINALS, SEALED (OMRON G6H-2-DC5)	6
L1-L4	L00200-000	WIDE BAND CHOKE, (VK200 10/3B FERROXCUBE)	4
Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8	Q22222-000	TRANSISTOR, NPN, 2N2222A, TO-18	8
R2	R01220-000	RES, 220 OHM, 1/4W, 5%, CC, (A/B RC07GF221J)	1
R41	R01680-000	RES, 680 OHM, 1/4W, 5%, CC, (A/B RC07GF681J)	1
R1	R04200-000	RES, 200K, 1/4W, 5%, CC, (A/B RC07GF204J)	1
R4, R7	R05820-000	RES, 8.2M, 1/4W, 5%, CC, (A/B RC07GF825J)	2
R6, R8, R58	R20100-000	RES, 100 OHM, 1/2W, 1%, MF, 100PPM, (DALE RN55D)	3
R57	R20200-000	RES, 200 OHM, 1/2W, 1%, MF, 100PPM, (DALE RN55D)	1
R11	R20243-000	RES, 243 OHM, 1/2W, 1%, MF, 100PPM, (DALE RN55D)	1
R16	R20845-000	RES, 845 OHM, 1/2W, 1%, MF, 100PPM, (DALE RN55D)	1
R59	R22332-000	RES, 33.2K, 1/2W, 1%, MF, 100PPM, (DALE RN55D)	1
R3, R5	R30071-000	TRIMPOT, 10K, 1/2W, 10%, CERMET, 100PPM, 20T, TOP ADJ, (BECKMAN 67W)	2
R9, R12, R15, R22, R35, R36, R40, R44,	R30103-000	RES, 10K, 1/8W, 1%, MF, AXIAL, 100PPM, (DALE CMF-50 / RN50C1002F)	9
R17, R19, R20, R21, R23, R25, R28, R31, R42, R43, R46, R18	R30140-000	RES, 1K, 1/8W, 1%, MF, 50PPM, (DALE RN50C)	12
R13, R14, R24, R26, R27, R29, R32, R37, R38, R39, R47	R31164-000	RES, 100K, 1/20W, 1%, FILM, AXIAL, 100PPM, MIL, (DALE RN50C1003F)	11
U7, U8	U00027-000	IC, ULTRA LOW NOISE PRECISION OP AMP, (ANALOG DEVICES OP27GP)	2
U26	U00029-000	CONVERTER, NO OIL, 16BIT, A TO D, SERIAL OUT, [BURR-BROWN ADS7809PB, PB], [ANALOG DEVICES AD977CN]	1
U17	U00524-000	IC, INSTRUMENTATION AMP, (ANALOG DEVICES AD524A) (SSD)	1
U15	U00725-000	IC, DUAL 16 BIT DIGITAL TO ANALOG CONVERTER, (BURR-BROWN DAC-725) (SSD)	1
U1	U03171-000	IC, ADJUSTABLE VOLTAGE REGULATOR, 15W, 1.5A, TO-220, (NAT LM317T)	1
U9, U10, U18	U04090-000	IC, 4CH ANALOG MULTIPLEXER, (DATEL MXD-409)	3
DP2, DP4, DP5, DP8, DP9	U08010-000	IC, 8 COMMON CATHODE CLAMPING DIODES, 9 PIN SIP, (ROHM DAN801)	5
DP1, DP3, DP6, DP7, DP10	U08011-000	IC, 8 COMMON ANODE CLAMPING DIODES, 9PIN SIP, (ROHM DAP801)	5
U27	U11165-000	IC, 6.5536MHZ CLOCK OSCILLATOR, 1/2 SIZE, (ECLIPTEK EC1100HS-6.5536MHZ) (SSD)	1
U40	U11528-000	IC, VERSALINK TRANSMITTER, HORIZONTAL, (200UM FIBER) (HEWLETT PACKARD HFBR-1528)	1
U54	U12521-000	IC, FIBER OPTIC RECEIVER, HORIZONTAL, (HP HFBR-2521) (SSD)	1

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
U36	U17545-000	DRIVER,OIL,DS75451N,DUAL AND,[NATIONAL SEMICONDUCTOR DS75451N]	1
U6, U19, U34, U39, U60	U20148-000	IC,HEX INVERTER,SCHMIDTT TRIGGER,(74HC14) (SSD)	5
U42	U20730-000	IC,DUAL J-K FLIP FLOP W/RESET,(7473) (SSD)	1
U51	U21328-000	IC,QUAD 2 INPUT NAND,SCHMIDTT TRIGGER,(74HC132) (SSD)	1
U52	U21388-000	IC,3 TO 8 DECODER/DEMULPLEXER, INVERTING,(74HC138) (SSD)	1
U32	U21536-000	IC,DUAL 4 INPUT DIGTAL MULTIPLEXER,(74F153) (SSD)	1
U35	U22598-000	IC,8 BIT ADDRESSABLE LATCH W/RESET,(74HC259) (SSD)	1
U47	U23909-000	IC,DUAL 4 BIT BINARY/BIQUINARY COUNTER (74HCT390) (SSD)	1
U41, U48	U24018-000	IC,JOHNSON DECADE COUNTER W/10 DECODED OUTPUTS,(74HC4017) (SSD)	2
U45	U24138-000	IC,8 BIT BINARY DOWN COUNTER,(74HC40103) (SSD)	1
U43	U26889-000	IC,8 BIT MAGNITUDE COMPARATOR,(74HCT688) (SSD)	1
U22, U24, U57	U28008-000	IC,QUAD 2 INPUT AND,(74HC08) (SSD)	3
U4, U49, U58	U28032-000	IC,QUAD 2 INPUT OR,(74HC32) (SSD)	3
U44, U46	U28040-000	IC,12 BIT DECADE COUNTER,(74HCT4040) (SSD)	2
U5, U13, U14, U23, U25, U33, U50	U28074-000	IC,DUAL D FLIP FLOP W/RESET,(74HC74) (SSD)	7
U2	U28123-000	IC,DUAL RETRIGGERABLE 1-SHOT,(74HC123) (SSD)	1
U31, U53	U28164-000	IC,8 BIT SERIAL IN PARALLEL OUT SHIFT REGISTER,(74HC164) (SSD)	2
U3, U12, U28, U37, U38	U28165-000	IC,8 BIT PARALLEL IN SERIAL OUT SHIFT REGISTER,(74HC165) (SSD)	5
RP6	U32001-000	IC,1K FEED-THROUGH RES NETWORK,16 PIN DIP,(A/B 316B102)	1
RP1-RP5	U32103-000	IC,10K FEED-THROUGH RES NETWORK,16 PIN DIP,(A/B 316B103)	5
U56	U40008-000	REGULATOR,OIL,5V,100MA,TO-92,[MOTOROLA MC78L05ABP]	1
U55	U40012-000	FLIP-FLOP,OCTAL D-TYPE LATCH WITH RESET,[NATIONAL MM74HC273N]	1

**5.3.5 Parts List, HPA 40W 26.5-40GHZ (AR) A28050-352**

<b>REF. DESIG.</b>	<b>ETM P/N</b>	<b>DESCRIPTION</b>	<b>QUANTITY</b>
A1	A22826-352	HV POWER SUPPLY FOR MEC-5496	1
A6	A23692-000	INSULATED FAN DRIVER	1
A5	A24830-001	EMERGENCY BYPASS BOARD	1
A4	A25444-000	HPA INTERFACE BOARD (PLASTIC FIBERS)	1
A10	A27742-001	LOW PROFILE CABINET ASSY, K AND KA-BAND	1
A3	A27752-300	AR TWTA CONTROL ASSY	1
A2	A28051-002	MICROWAVE POWER ASSEMBLY, KA BAND, 40 WATT TWT WITH BAND EDGES ENHANCED	1
A9	A28052-000	WIRING KIT, 40W K/KA BAND	1

### 5.3.6 Parts List, Microwave Power Assembly, KA, A28051-002

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
	E00988-000	WR-28 TO COAX ADAPTOR, UG 599/U TO K, 2.9 MM WAVE GUIDE FEMALE, [APOLLO, 16064-1]	2
	E01149-000	WAVEGUIDE FLANGE GASKET, WR-28, [MDC # 68028-141]	1
A4	E01462-000	EQUALIZER, FIXED GAIN, 26.5-40 GHZ,M/F CONNECTORS, [MICROTEST INC. EQ105]	1
A5	E01887-000	TWT, 26.5-40.0 GHZ, 40 WATTS CW [MEC, 5496]	1
	E01928-000	TRANSITION WRD-180 TO WR-28,(MDC, E01928)	1
	E02000-000	WRD-180 TO K( 2.9 MM) FEMALE ADAPTOR, [QUINSTAR, QWA-180S 29F]	1
A3	E02020-000	26.5-40 GHZ SSPA, 18DBM, 20 DB GAIN,(NO ATTEN.),[KMIC TBD]	1
A6	E08109-000	WR-28 OUTPUT ARM,[APOLLO PER E08109]	1
	E20130-000	ADAPTER,SMA MALE TO SMA FEMALE,RIGHT ANGLE (SV MICROWAVE, 2994-6002SF (SST FINISH))	1
D1, D2	E20316-000	DETECTOR,ZERO BIAS SCHOTTKY,40 GHZ,POS OUTPUT,(KRYTAR 303AK (P))	2
J1, J2	E20318-000	K PANEL ADAPTOR,JACK-JACK,(ANRITSU K232B)	2
W1-W6	E20319-000	CABLE ASSY 30 GHZ,K-MALE TO K-MALE,8LONG,(ASTROLAB MINIBEND K-8)	6
A7	E20365-000	DIRECTIONAL COUPLER, 10 DB, 26.5-40 GHZ, TYPE K,[KRYTAR 184010K]	1
A2	E20369-000	VOLTAGE CONTROLLED ATTEN, 26.5-40 GHZ,0-35DB,WR-28, 0-5 VDC CONTROL VOLTAGE,[QUINSTAR QAV2802CB]	1
A1	E20375-000	COAXIAL ISOLATOR, 1.4:1 VSWR, KA BAND 26.5-40 GHZ,[DITOM DF3797]	1
	E21002-000	ADAPTER,K(M)-K(M),(ANRITSU,K220B)	1
	E21003-000	ADAPTER,K(F)-K(F),(ANRITSU,K222B)	1
	E21005-000	ATTENUATOR,3DB,(ANRITSU,43KC-3)	1
A8	E21007-000	ATTENUATOR,10DB,(ANRITSU,43KC-10)	1
	H32492-000	EMI SHIELDING, SELF-ADHESIVE, ULTRA-SOFT, 0.25X0.025 THK, 16 LENGTHS,[INSTRUMENT SPECIALTIES 0098-05]	1
P34	J00033-000	CONN,FEMALE 3 PIN,.063,(MOLEX 03-06-1032)	1
	J01021-000	CONN,MALE 2 PIN .063,(MOLEX 03-06-2023)	1
P33	J01031-000	CONN,MALE 3 PIN,.063,(MOLEX 03-06-2032)	1
	J18160-000	CONN,1 PIN,FEMALE,20KV,10A,0.180 DIA. LEAD,[CONNECTRONICS 11039-02]	4
	J31076-000	CONNECTOR,20 KV,24LEAD;LEAD COLOR RED,(CONNECTRONICS 10539-02)	1
	N27737-000	WR-28 WAVEGUIDE PLATE	2
	N27750-000	ATTENUATOR CLAMP,K-BAND	1
	N28830-000	EMI SHIELD STOP BLOCK,WR-28	2
	N31524-000	WR-28 WAVEGUIDE COVER PLATE	1



### 5.3.7 Parts List, Wiring Kit, 40W K/KA Band, 28052-000

REF. DESIG.	ETM P/N	DESCRIPTION	QUANTITY
A12	E00765-000	P.S.,85-264VAC,47-440HZ TO 5VDC & 3.0A,(KEPCO FAW 5-3K/CA 24)	1
A11	E00850-000	AC FILTER,IEC INPUT,250V,7A,(FILTER CONCEPT LF7C)	1
B1	E01120-000	FAN, 11000 RPM, 400HZ, MODEL 1284DH, [AMETEK 010182 MODIFIED PER DRAWING]	1
	E30147-020	RIBBON CABLE, 28 AWG, D-SUB 37 PIN FEMALE TO D-SUB 37 PIN FEMALE,[DICAR PER ETM 30147]	1
XF1	H14012-000	FUSE HOLDER,(BUSSMAN HTB-44I)	1
	H15031-000	SILPAD,BERGUIST 1009-104	1
P30	J00010-000	CONN,1 PIN,FEMALE,(MOLEX 03-09-1011)	1
P14	J00020-000	CONN,PIN & SOCKET,2 PIN,FEM,(MOLEX 03-09-1027)	1
P10, P12	J00021-000	CONN,FEMALE 2 PIN .063,(MOLEX 03-06-1023)	2
P27	J00023-000	CONN,HOUSING,FEMALE,02 PIN,(MOLEX 5197-N 10-01-3026)	1
P16	J00025-000	HOUSING,2 PIN,FEMALE,0.1 SPACING,7880 SERIES,(MOLEX 10-11-2023)	1
P31	J00033-000	CONN,FEMALE 3 PIN,.063,(MOLEX 03-06-1032)	1
P28	J00034-000	CONN,HOUSING,FEMALE,03 PIN,(MOLEX 5197-N 10-01-3036)	1
P15	J00046-000	CONN,HOUSING,FEMALE,4 PIN,0.1SPACING,7880 SERIES,(MOLEX 10-11-2043)	1
P29	J01010-000	CONN,1 PIN,MALE,250V (MOLEX 03-09-2011)	1
J1	J01020-000	CONN,PIN & SOCKET,2 PIN,MALE,(MOLEX 03-09-2021)	1
P11, P13	J01021-000	CONN,MALE 2 PIN .063,(MOLEX 03-06-2023)	2
P32	J01031-000	CONN,MALE 3 PIN,.063,(MOLEX 03-06-20332)	1
XP14, XP30	J03000-000	TERMINAL,PIN & SOCKET TYPE,PIN,FEM,CRIMP,(MOLEX 02-09-1118)	3
XP11, XP13, XP32	J03013-000	CONN,PIN MALE,.063,(MOLEX 002-06-2103)	7
XJ1	J04000-000	TERMINAL,PIN & SOCKET TYPE,MALE,CRIMP,(MOLEX 02-09-2118)	2
XP10, XP12, XP31	J04013-000	CONN,PIN FEMALE .063,(MOLEX 002-06-1103)	7
XP15, XP16	J04014-000	TERMINAL PIN HIGH PRESSURE MOLEX 7879 SERIES [MOLEX 08-50-0005] (FOR SERIES 7880 HOUSING 10-11-XXXX)	6
XP27, XP28	J04015-000	PIN,TERMINAL FOR HOUSING CONNECTOR 5.08MM,(MOLEX 5194 SERIES 08-70-1030)	5
	J10264-000	CONN,FEM SOCKET,26 PIN,IDC MASS TERMINATION,(THOMAS & BETTS 609-2601M)	1
	J11240-000	CONN,RIBBON,24 PIN,FEMALE,1A CONTACTS,BLUE,[3M 3549-1000-SR-3448-61]	1
P1	J12031-000	CONN,D-SUB,FEMALE,3 PIN,#8 AWG,PLUG,HI POWER [ITT CANNON DAM-3W3S]	1
P9	J12091-000	CONN,D-SUB,9 PIN,FEMALE,CRIMP (ITT CANNON DEU-9S)	1
P2, P3	J12250-000	CONN,D-SUB,25 PIN,FEMALE,CRIMP	2
XP1	J18054-000	CONTACT,FEMALE,HI PWR,20 AMP,UP TO 12AWG WIRE,[ITT CANNON DM53744-6]	2
	J18075-000	MALE SCREW LOCK,FOR D SUBMIN CONN,(AMP 205817-1)	2
P20-P26	J18124-000	CONN,SMA MALE SOLDER ATTACHMENT FOR RG188,(PASTERNAK PE4036)	7
J2	J18176-000	CONN,D-SUB,15 PIN,FEMALE,CRIMP,(ITT CANNON DAU-15S)	1

Model 40T26G40A

XJ2	J18184-000	D-SUB,15 PIN MALE,CRIMP (ITT CANNON DAU-15P)	1
P4	J31011-000	D-SUB,37 PIN,MALE,CRIMP,5A,20 AWG (ITT CANNON DCU-37P)	1
P7, P8	J31012-000	CONN,D-SUB,15 PIN,FEMALE,RIBBON CABLE,W/STRAIN RELIEF,PLASTIC,[AMPHENOL 841-17-DAFR-B15S]	2
	J31014-000	SPRING LATCH KIT,D-SUB,(AMPHENOL 17-529)	8
	N22925-000	MODIFIED KNOB,1/4 SHAFT	1
	N24841-000	PANEL SWITCH SPACER	2
S2, S3	S25002-000	SWITCH,PUSHBUTTON,SPDT,SAFETY DOOR INTERLOCK,DEFEATABLE,(MICRO SWITCH 3AC6)	2
S1	S26030-000	C/B,2 POLE,7.5A(AIRPAX IEGH-11-1-61-7.5-C-21-V)	1
S4	S32074-000	SWITCH,KEYLOCK,1 POLE,3 POS, SHORTING, THROW,(ILLINOIS LOCK HD5161 AACCM-100-090-041G)WITH KEY E100	1
U1, U2	U00052-000	PRECISION CELSIUS TEMP SENSOR, TO-220 [NATIONAL LM35DT]	2
	W01880-000	WIRE,26 AWG,COAXIAL,RG-188A/U,900V (BELDEN 83269)	8
	W11400-000	WIRE,14 AWG,600V,BLUE,(ALPHA 5859)	8
	W11800-000	WIRE,18 AWG,BLUE,(BELDEN 83009)	4
	W12200-000	WIRE, 22 AWG, BLU, 600V, TEFLON, (BELDEN 83006)	8
	W21600-000	POWER CORD,3 COND,16 AWG,125V,13A,10 FEET,3 PIN MALE TO 3 PIN FEMALE IEC 320-C133 (BELDEN 17503)	1
	W23700-000	CABLE,RIBBON,37 COND,28 AWG,STRANDED,[AMP 1-57040-8]	12
W1, W2	W30020-000	CABLE,FIBER OPTIC,1000UM POF, (HP HFBR-3504)	3
	W30064-000	CABLE ASSY,IEEE-488,ONE HERMAPHRODITE CONNECTOR,ONE STRAIGHT,1 METER,(ICS 105710)	1
	Y20012-000	FAN,FINGER GUARD,(ETRI 12001-43)	1
F1	Z20020-000	FUSE,2A,250V,3AG,SB,(LITTELFUSE 313.002)	1
	Z31022-000	SURGE ARRESTOR,(CPCLARE AC240L)	1

## 5.5 SAMPLE PROGRAM FOR IEEE-488 COMMUNICATION

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1000 ! *****
1010 ! *      IEEE-488 COMMUNICATIONS SOFTWARE      *
1030 ! *      7/24/92  AARON D. McCLURE          *
1040 ! *****
1041 DIM F$(80)
1042 DIM A$(80)
1050 CLEAR SCREEN
1060 INPUT "INPUT COMMAND TO SEND TO POWER SUPPLY.  EXIT TO QUIT.",A$
1070 IF A$="EXIT" THEN 1130
1080 OUTPUT 701;A$
1090 IF A$[1,2]<>"RD" THEN GOTO 1060
1095 IF A$[1,1]="*" THEN GOTO 1100
1100 ENTER 701;F$
1110 PRINT "OUTPUT FROM COMMAND ",A$," IS ",F$
1120 GOTO 1060
1130 CLEAR SCREEN
1140 END
```



## **WARRANTIES: LIMITATION OF LIABILITY**

Seller warrants (i) that seller has title to the goods sold and (ii) that Amplifiers (all parts excluding traveling wave and vacuum tubes), Antennas, field monitors, field probes, field analyzers, field analyzer processor units, system controllers, system interlock, power meters, leak detectors, RF conducted probes, RF conducted clamps, Multi-tone, EMI receiver systems, RF down converters, RF conducted immunity systems, conducted immunity accessories, radiated immunity test systems, safety meters, safety sensor heads, tripods, directional couplers, waveguide adapters, termination loads, load attenuators, impedance stabilization networks, and coaxial cables will be free from defects in material and workmanship for a period of three (3) years from date of shipment shown on AR RF/Microwave Instrumentation invoice.

All modules, used in the amplifiers for the 1-6 GHz, 4-18 GHz, 6-18 GHz, all HPM products, and other applications, are hermetically-sealed. This sealing process protects the internal hybrid circuitry from humidity that could compromise the long term reliability of the product. These modules are not field-repairable and should *never* be opened outside of AR's Microelectronics Lab. The modules in these product lines have a security label on two sides of the modules between the housing and lid/cover. If the security label is removed and or cut, the warranty of the module will be voided.

Vacuum tubes in the 'L' series amplifiers, traveling-wave tubes in TWT amplifiers, and power heads will be free from defects in material and workmanship for a period of one (1) year.

Contact AR RF/Microwave Instrumentation for warranty information regarding items not listed.

Seller's sole responsibility in fulfilling these warranties shall be to repair or replace any goods which do not conform to the foregoing warranties or, at seller's option, to give buyer credit for defective goods. The warranty is valid only when used in the country specified at time of order. Warranty service must be obtained from the repair facility designated at that time. If warranty service is not available in the country where the equipment is to be used, it must be returned to AR RF/Microwave Instrumentation. Warranty service will be provided only for defective goods which are returned within the warranty period, freight costs prepaid to AR RF/Microwave Instrumentation or its designated repair facility.

There are no other warranties, express or implied, including any warranty of merchantability or fitness. Seller shall not be responsible for any incidental or consequential damages arising from any breach of warranty.

No person other than an officer of Amplifier Research Corporation, has any authority to bind seller to any affirmation, representation or warranty except as specifically included in the preceding terms and conditions.

